

**INSTRUCTION MANUAL D2-3367**  
**CE 96 SP500 Cover Kit**  
**Model Number: 2CK4120**

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Model number 2CK4120 contains a CE-complaint cover for 15-20 HP SP500 drives.

For SP500 drive installation instructions, refer to the SP500 Installation and Operation manual.

**COVER KIT INSTALLATION INSTRUCTIONS**

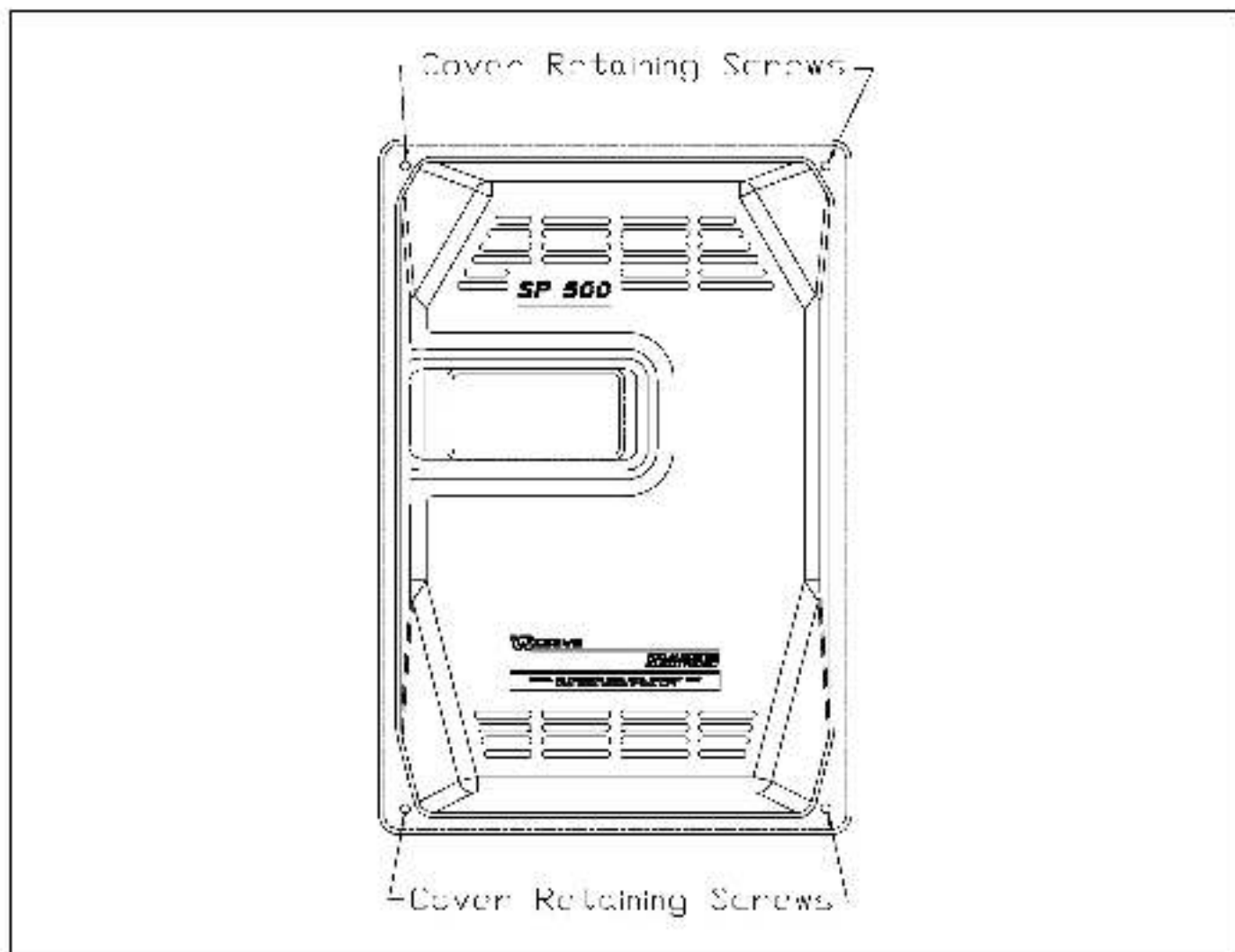
Use the following procedure to install the CE 96 cover:

Step 1. Remove the four cover retaining screws as shown in the figure.

Step 2. Remove the existing SP500 cover.

Step 3. Verify that the gasket in the CE 96 cover is positioned flat and straight in the cover channel.

Step 4. Install the CE 96 cover. Gradually tighten the four cover screws, sequentially, to ensure even compression of the gasket material.



**Note: This material is not intended to provide operational instructions. Appropriate Reliance Electric Industrial Company instruction manuals and precautions should be studied prior to installation, operation, or maintenance of equipment.**

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**Reliance Electric** / 24701 Euclid Avenue / Cleveland, Ohio 44117 / (216) 266-7000

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