



# **BUS BAR SUPPORT KIT**

For Low Horsepower Regenerative Controllers Model Number 23C331 Assembly Drawings 705391-2 & 705391-3

The equipment described below should be installed only by qualified electrical personnel familiar with the construction and operation of the electrical equipment and the hazards involved.

### DESCRIPTION

The bus has support kill provides both a connecting point for shunt leads and support for existing ous bar

### DANGER

OUTPUT TERMINALS AND ANY ELECTRICAL OUTPUT LEADS FROM THESE SUPPORTS ARE AT ARMATURE POTENTIAL TO GROUND AND CAN DELIVER UNLIMITED POWER. THEY ARE EXTREMELY DANGEROUS AND MUST BE CONSIDERED LETHAL.

This bus bar support kit has been mechanically configured to allow simple installation into MAXPAK PLUS regenerative controllers from 5 through 20 horsepower at 230 volt AC input and from 5 through 40 horsepower at 450 volt AC input. This kit is mechanically indompatible with and should not be specified for use in any other MAXPAK PLUS controllers.

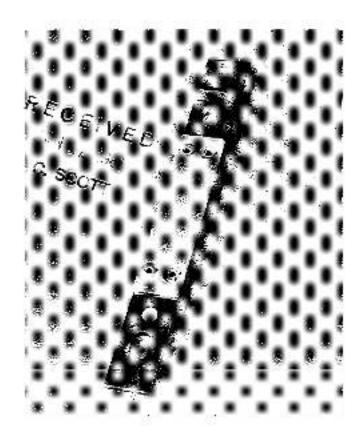
#### INSTALLATION

(Pefer to Assembly Drawing)

## DANGER

BEFORE ATTEMPTING TO INSTALL THIS MAXPAK PLUS REGENERATIVE MODIFICATION KIT. DISCONNECT AND LOCK OUT ALL SOURCES OF INCOMING POWER TO THE CONTROLLER CABINET.

r. Remove the contactor cover, if one is in place on the drive lift a circuit breaker is present it should be disconnected and set aside during bus bar support kit installistion.



- Remove the existing bus bar #47 from power module.
  Refer to assembly drawing for location.
- Mount bus bar support in same location that bus bar #47 occupied, using lexisting hardware.
- Hefer to shunt installation for connection of shunt. Manual 0-3885.

General Offices / 24701 Euclid Avenue / Cleveland, Ohio 44117 / (216) 266-7000

