



## INSTRUCTION SHEET D2-3178-3 DYNAMIC BRAKING KIT

Models 2DB2005 and 2DB2010

For use with 1 thru 10 HP, 230 VAC GP-2000

or 1 thru 2 HP, 230 VAC SP500

General Purpose A-C V $\star$ S $\star$  Drive Controllers

### DANGER

**BEFORE INSTALLING AND/OR OPERATING THIS KIT, THE QUALIFIED ELECTRICAL MAINTENANCE PERSON WHO IS FAMILIAR WITH THIS TYPE OF EQUIPMENT AND THE HAZARDS INVOLVED SHOULD READ AND UNDERSTAND THIS ENTIRE INSTRUCTION SHEET. FAILURE TO OBSERVE THIS PRECAUTION COULD RESULT IN SEVERE BODILY INJURY OR LOSS OF LIFE.**

### Description

The products described in this instruction manual are manufactured by Reliance $\star$  Electric Industrial Company.

The Dynamic Braking Kit provides rapid deceleration of the drive motor. The kit dissipates the power regenerated by the motor during deceleration through a resistor. When the D-C bus voltage (nominal 310 VDC) increases to 380 VDC, the controller automatically switches the dynamic braking resistor ON to absorb the excess energy.

The dynamic braking resistor is protected by a fused thermal switch. If the temperature of the resistor reaches 210°C (410°F), the kit fuse blows, causing an instantaneous Electronic Trip in the controller.

The Dynamic Braking Kit has two model numbers:

- Model number 2DB2005 for 1 through 5 HP controller; UL Listed/CSA Certified.
- Model number 2DB2010 for 7.5 through 10 HP controller; UL Listed/CSA Certified.

The design specifications are listed below:

- Three starts/stops per minute.
- Maximum WR<sup>2</sup> (including motor, reflected to motor)  
0.7 lb-ft<sup>2</sup> (2DB2005)  
2.0 lb-ft<sup>2</sup> (2DB2010)
- Resistor Wattage  
200 watts (2DB2005)  
400 watts (2DB2010)
- D-C Bus Fuse  
600 V, 10 A, Ferraz  
A060URB010T13

### Installation

#### DANGER

**EQUIPMENT IS AT LINE VOLTAGE WHEN A-C POWER IS CONNECTED TO THE CONTROLLER. ALL UNGROUNDED CONDUCTORS OF THE A-C POWER LINE MUST BE DISCONNECTED FROM THE CONTROLLER. AFTER POWER IS REMOVED, USE A VOLTMETER AT TERMINALS 147(+) AND 45(-) TO VERIFY THAT THE D-C BUS FILTER CAPACITORS ARE DISCHARGED BEFORE TOUCHING ANY INTERNAL PARTS OF THE CONTROLLER OR INSTALLING KITS. FAILURE TO OBSERVE THESE PRECAUTIONS COULD RESULT IN SEVERE BODILY INJURY OR LOSS OF LIFE.**

*NOTE: All components of the Dynamic Braking Kit must be mounted in a clean and dry environment. Maximum ambient temperature must not exceed 55°C.*

1. Disconnect all power to the controller before installing this kit.
2. Remove the cover from the Dynamic Braking Kit by loosening the four screws.
3. Select a location within 30 feet of the controller where the heat generated by the resistor is not objectionable or hazardous and where convection air flow is unrestricted. Do not mount the unit under the controller. It is good practice to mount the unit above the normal reach of all personnel.

4. Mount the unit vertically. Mounting hardware is not supplied. Refer to Figure 1 for physical size and mounting dimensions.
5. Remove the cover from the controller and lower the faceplate.

#### DANGER

**THE USER IS RESPONSIBLE FOR CONFORMING WITH THE USA NATIONAL ELECTRICAL CODE AND ALL OTHER APPLICABLE LOCAL CODES. WIRING PRACTICES, GROUNDING, DISCONNECTS AND OVERCURRENT PROTECTION ARE OF PARTICULAR IMPORTANCE. FAILURE TO OBSERVE THESE PRECAUTIONS COULD RESULT IN SEVERE BODILY INJURY OR LOSS OF LIFE.**

**CAUTION:** It is important to use wire rated at 300 volts or greater because this wiring may make contact with uninsulated (230 VAC) components. Failure to observe this precaution could result in damage to, or destruction of, the equipment.

7. Replace the controller cover and the Dynamic Braking Kit cover.
8. Reapply power to the controller. Refer to GP-2000 or SP500 Instruction Manual for complete instructions of the controller installation and startup.

### Operating Details

1. A neon lamp (RUN READY), mounted in the Dynamic Braking Kit, lights when the D-C bus voltage reaches 90 VDC or more.

2. An IET occurs when the D-C bus voltage exceeds 420 V or regenerative A-C current exceeds 200% of the controller full-load rating. This may indicate that a higher resistance value is required. Consult with Reliance Electric.
3. If the temperature of the dynamic braking resistor exceeds the 210°C setting of the thermal switch, the dynamic braking kit fuse will blow causing a controller IET. This indicates a regenerative condition in excess of the power rating of the dynamic braking resistor, which may be caused by a load inertia greater than the maximum recommended  $WR^2$ , or a duty cycle of more than three starts/stops per minute, or a combination of both of these conditions.

6. Wire between the controller and the Dynamic Braking Kit in accordance with Figure 2 and all codes. Use wire that is rated at a minimum of at least 300 volts.

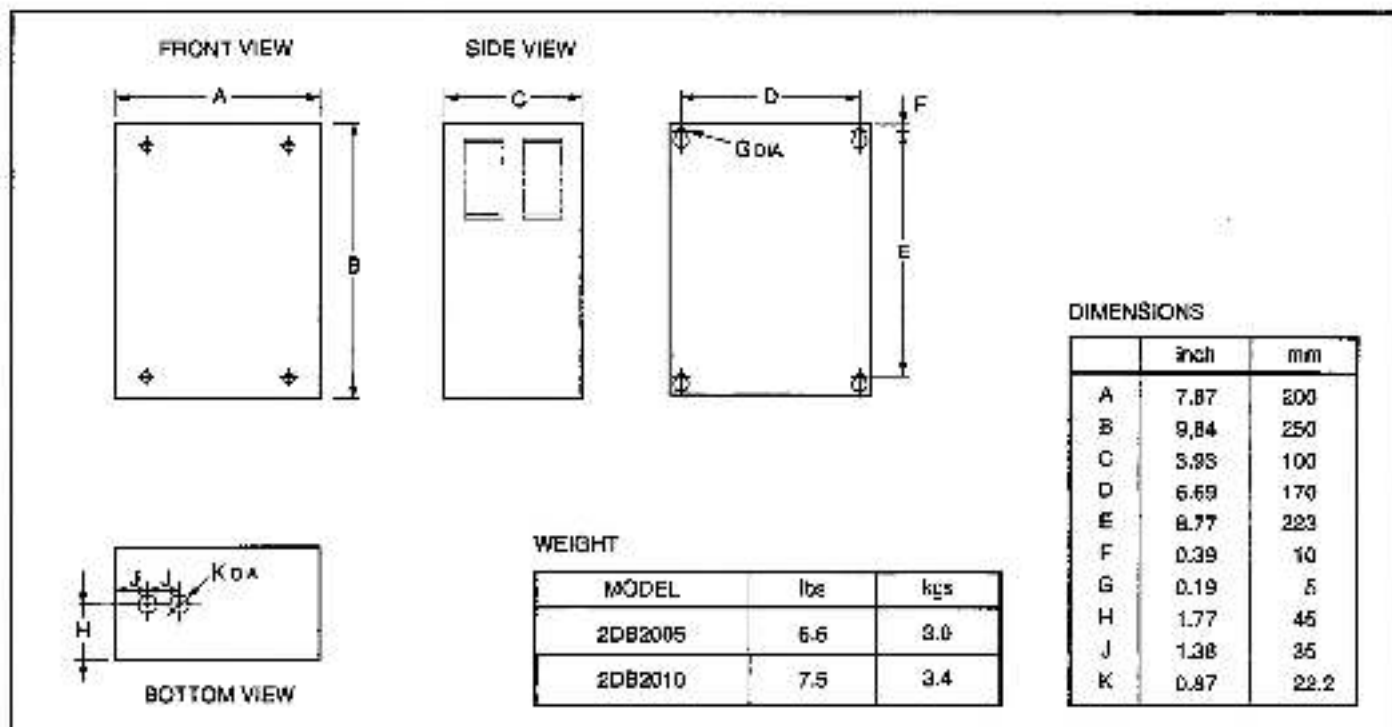
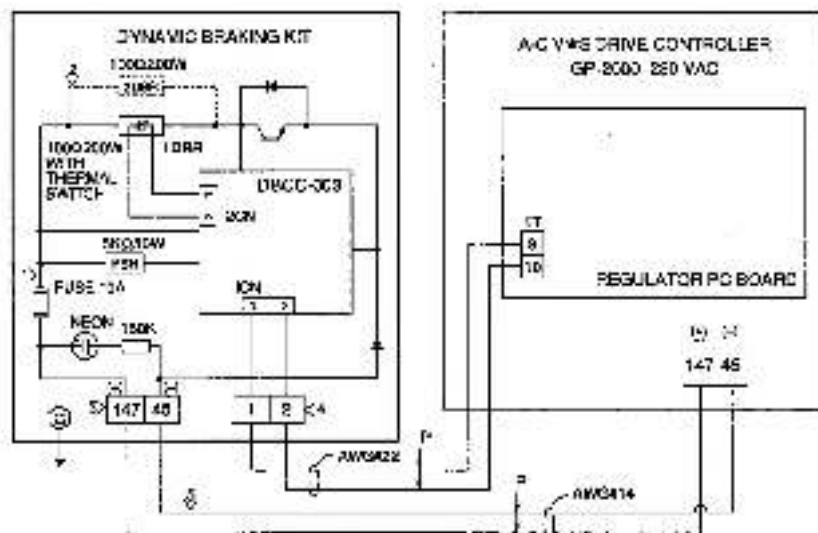


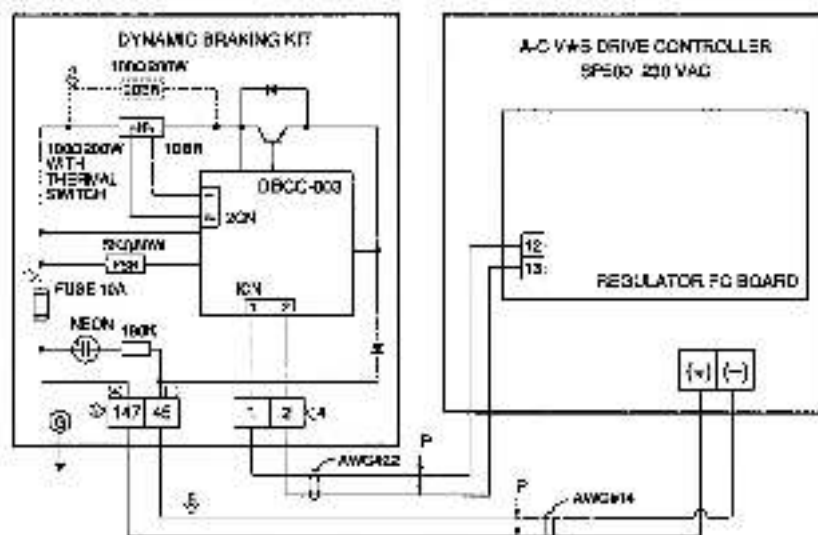
Figure 1. Mounting Data for Dynamic Braking Kit.

**EQUIPMENT IS AT LINE VOLTAGE WHEN A-C POWER IS CONNECTED TO THE CONTROLLER. ALL UNGROUNDED CONDUCTORS OF THE A-C POWER LINE MUST BE DISCONNECTED FROM THE CONTROLLER. AFTER POWER IS REMOVED, USE A VOLTMETER AT TERMINALS 147(+) AND 45(-) TO VERIFY THAT THE D-C BUS FILTER CAPACITORS ARE DISCHARGED BEFORE TOUCHING ANY INTERNAL PARTS OF THE CONTROLLER OR INSTALLING KITS. FAILURE TO OBSERVE THESE PRECAUTIONS COULD RESULT IN SEVERE BODILY INJURY OR LOSS OF LIFE.**

If the kit fuse has blown, disconnect all power to the controller, verify the capacitors are fully discharged at terminals 147(+) and 45(-) in the controller and in the kit, and allow adequate cooling time for the kit. Replace the fuse.



### GP-2000 Connection Diagram



### SP500 Connection Diagram

- 1 > WHEN THE THERMAL SWITCH SENSES 210°C (410°F) IN THE RESISTOR, THE DYNAMIC BRAKING KIT FUSE WILL BLOW.
- 2 > THE 2DBR RESISTOR IS NOT PROVIDED WITH MODEL 2DB2005.
- 3 > TERMINAL TIGHTENING TORQUE IS 8 LB-INS.
- 4 > TERMINAL TIGHTENING TORQUE IS 8 LB-INS.
- 5 > USE ONLY COPPER WIRE RATED 60/75°C.

**Figure 2. Connection Diagrams.**

