

**4 Input 4-20 mA
Analog Rail Module**

M/N 6" C345

Instruction Manual J-3689-2

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ELECTRIC** 

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WARNING

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1.0 INTRODUCTION

The products described in this instruction manual are manufactured by Reliance Electric Industrial Company.

The 1 input 4-20mA Analog Rail module allows you to connect four input 4-20mA analog signals to AutoMate[®], AutoMax[®] and DCS 5000 systems. Typically, the Analog Rail module is used with potentiometers, valve actuators, pressure or flow transducers, and mixers in both direct control systems and process control systems.

The Analog Rail module is hardware-configurable by means of a receptacle switch to emulate one of two types of devices, AutoMate Rail or AutoMate Local Heads. In some hardware configurations, the type of interface device available for the Analog Rail module will determine the mode of operation that can be selected (see figure 1.1).

The Analog Rail module operates in Local Head mode when it is connected directly to one of the processor's four I/O ports in AutoMate systems, to an AutoMate Local I/O Processor, or to one of the four I/O ports of the DCS 5000/AutoMax Remote I/O Head in DCS 5000/AutoMax systems. The Analog Rail data will take up four registers in the host when operating in Local Head mode.

The module operates in Rail mode when it is connected to one I/O port of a Local I/O Head, which in turn is connected to one I/O port of an AutoMate processor. The Analog Rail module will occupy one register of the host in Rail mode. The Rail mode is used to expand the I/O address space available through the four I/O ports of the processor by multiplexing each group of four analog points through one register. Note that the Analog Rail module cannot be used with the Local I/O Head in DCS 5000/AutoMax systems.

The Analog Rail module operates in Rail mode when it is connected to one I/O port of the Power Module Interface (PMI) Processor (B/M 60000), which is in turn connected to a Universal Drive Controller (UDC) module (M/M 57552) which resides in an AutoMax rack.

The remainder of this manual describes the functions and specifications of the module. It also includes a detailed overview of installation and troubleshooting procedures, as well as examples of configuration and programming.

1.1 Additional Information

You must become familiar with the instruction manuals which describe your system configuration. This may include, but is not limited to, the following:

- J-3031 AutoMate 30 PROCESSOR HARDWARE INSTRUCTION MANUAL
- J-3033 AutoMate LOCAL I/O PROCESSOR INSTRUCTION MANUAL
- J-3037 AutoMate REMOTE I/O HEAD INSTRUCTION MANUAL
- J-3063 AutoMax PROGRAMMING EXECUTIVE INSTRUCTION MANUAL
- J-3120 AutoMate 20 USER'S MANUAL

- J-3141 AutoMate 40 CONTROL PROCESSOR INSTRUCTION MANUAL
- J-3150 AutoMate 30/40 SOFTWARE REFERENCE MANUAL
- J-3649 DCS-5000/AutoMax CONFIGURATION TASK INSTRUCTION MANUAL
- J-3690 AutoMax PROGRAMMING EXECUTIVE INSTRUCTION MANUAL
- J-3600 DCS-5000 ENHANCED BASIC LANGUAGE INSTRUCTION MANUAL
- J-3675 AutoMax ENHANCED BASIC LANGUAGE INSTRUCTION MANUAL
- J-3601 DCS-5000 CONTROL BLOCK LANGUAGE INSTRUCTION MANUAL
- J-3676 AutoMax CONTROL BLOCK LANGUAGE INSTRUCTION MANUAL
- J-3602 DCS-5000 CONTROL BLOCK LANGUAGE INSTRUCTION MANUAL
- J-3677 AutoMax LADDER LOGIC LANGUAGE INSTRUCTION MANUAL
- J-3671 AutoMate LOGICAL HEAD INSTRUCTION MANUAL
- J-3750 ReSource AutoMax PROGRAMMING EXECUTIVE INSTRUCTION MANUAL, VERSION 3.0
- J2-3045 AutoMax PROGRAMMING EXECUTIVE VERSION 3.0
- S-3006 D-C DRIVE CONFIGURATION AND PROGRAMMING INSTRUCTION MANUAL
- S-3006 POWER MODULE INTERFACE RACK INSTRUCTION MANUAL
- Your personal computer and DOS operating system manual(s).
- IEEE 518 GUIDE FOR THE INSTALLATION OF ELECTRICAL EQUIPMENT TO MINIMIZE ELECTRICAL NOISE INPUTS TO CONTROLLERS

1.2 Related Hardware and Software

The 4-Input 4-20mA Analog Rail module (Mk. 61C345) contains the following:

1. One 4-Input 4-20mA Analog Rail module
2. One I/O Rail cable: M/N 4x03
3. Two plug connectors: 7-Point connector part no. 419434-2H
4-Point connector part no. 419434-1H
4. One .25A fuse (installed in the module): part no. 64676-23J
5. One .75A fuse (required for operation on 24 VDC):
part no. 64676-25Q

- b. Two cable retainer clips
- c. Four 32mA fuses (installed in the module): part no. 64676-44A
- d. Four spare 32mA fuses: part no. 64676-44A

The Analog Rail module can be configured with the hardware (purchased separately) listed in Figure 1-1.

Host	Model	Operating Mode
DCS-3000/AutoMax Remote I/O Head	M/N 57C330	Local Head
AutoMate 20, 20E	M/N 46C20, 46C21, 46C220, 46C221, 46C224, 46C225	Local Head or Rail *
AutoMate 30, 30E	M/N 45C30*, 45C305, 45C307	Local Head or Rail *
AutoMate 40, 40E	M/N 45C410, 45C411	Local Head or Rail *
AutoMate Local I/O Processor	M/N 46C200B (and later versions)	Local Head
AutoMate Remote I/O Head	M/N 46C47, 46C48	Local Head
Power Module Interface Processor	B/N 60000	Rail
* Direct connection to the Processors (Local Head mode) or connection through an AutoMate Local I/O Head, M/N 46C22, 61C22, 61C22A, or 61C23 (Rail mode). Note that it is also permissible to configure the Analog Rail module for Rail mode even if it is connected directly to an AutoMate 20, 30, or 40 Processor.		

Figure 1-1 - Analog Rail Module Hardware Configuration

2.0 MECHANICAL/ELECTRICAL DESCRIPTION

The following sections describe the mechanical and electrical characteristics of the Analog Rail module.

2.1 Mechanical Description

The Analog Rail module is a self-contained electronic module containing four analog channels that are multiplexed to an analog-to-digital converter. The module is housed in a protective metal enclosure designed for panel mounting. See figure 2.1.

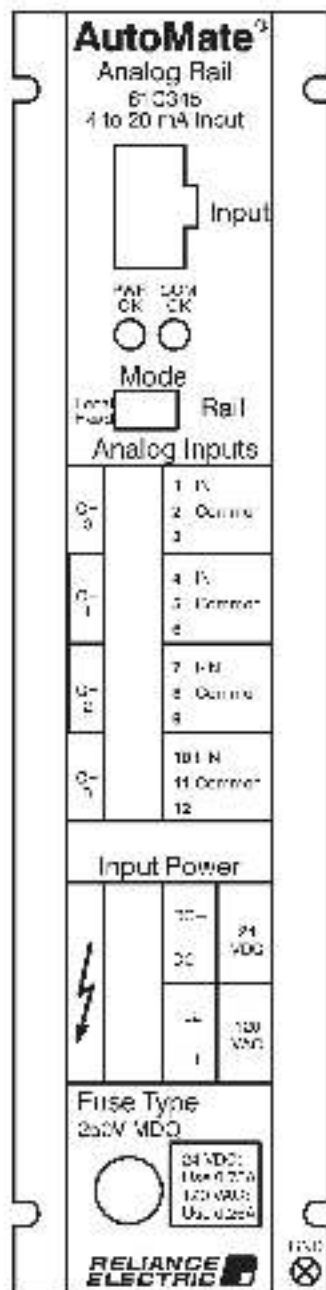


Figure 2-1 - Analog Rail Module Faceplate

The faceplate of the module contains three electrical connectors labeled "Input", "Analog I/O", and "Input Power" (reading top to bottom). The top connector is used for connection to the I/O port. A cable (M/M 4505) is provided for this purpose. The second connector, labeled "Analog I/O", is a numbered, 12 point removable plug connector with screw-type terminal points. Three successive terminal points are reserved for each channel's connection to external hardware. The "Analog Inputs" terminals are designed for 14-22 AWG wire.

The third connector on the faceplate, also a removable plug connector with screw-type terminal points, is used for input power. The terminal points are labeled. The top two points are used if the power source is 24 VDC. The bottom two points are used if the power source is 120 VAC. The "Input Power" terminals are designed to use 14 AWG wire. A terminal stud for connecting a grounding conductor is provided on the bottom of the right-hand mounting flange.

The module faceplate also contains two LEDs, a mode switch, and a fuse holder and fuse. The LED labeled "PWR OK" indicates that the I/O port, the external power source, and the internally-generated voltages necessary for operation of the module are present. The "COMM OK" LED indicates whether all four channels are successfully communicating with the host.

The switch, labeled "Mode", is used to select between "Local Host" and "Rail" mode. Note that the position of the switch is read only once at the time power is turned on to the Reliance device that is connected to the Analog Rail module. The mode will remain fixed as long as this device is powered up.

As shipped from the factory, the fuse holder on the bottom of the faceplate contains a .25A fuse for 120 VAC input power. If input power will be 24 VDC, you need to replace the fuse with the .75A fuse included along with the Analog Rail module.

2.2 Electrical Description

The Analog Rail module contains four analog input channels that convert 4-20mA analog input signals to proportional values between 0 and 4095, equal to 12 bits of digital data. Input channels are protected with a 32mA user-replaceable fuse. Input signals are filtered through a second order low-pass filter.

The A/D conversion is triggered by the actual I/O update sequences. The conversion rate is therefore dependent upon the scan time of the application task. See figure 2.2 for a typical input circuit.

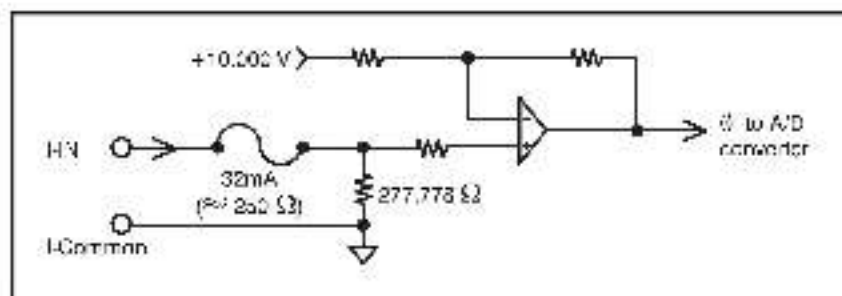


Figure 2.2 - Typical Input Circuit

The Analog Rail module is factory calibrated and requires no offset/gain adjustment. All four analog input channels are referenced to the same common. This common is isolated from both the external power supply and the I/O port connector.

The module incorporates extensive diagnostics. In Rail mode, check bits are monitored for accuracy on every transfer of data between the processor and the module. In Local Head mode, parity bits are monitored for accuracy on every transfer of data. A Rail fault LED on the processor, Remote Head, or Local Head will be illuminated if the check bits or parity bits are wrong and all transmission will stop after n retries, where n is a value determined by the host's software (average $n = 4$ for AutoMax; AutoMate $n = 2$).

In the event of a rail fault, the "CCM OK" LED on the module will go off. If any power required by the module, i.e., the -5 Volts from the I/O port needed for communication, the external power supply, or the power required by the Analog input section, is not within specified limits, the "PWR OK" LED will go off.

3.0 INSTALLATION

This section describes how to install and replace the Analog Rail module. Note that analog signals are sensitive to variations in temperature. The Analog Rail module is designed to perform optimally at room temperature, approximately 25°C. In all cases, the ambient temperature of the installation must be maintained in the range specified in Appendix A to ensure the highest possible accuracy.

DANGER

THE USER IS RESPONSIBLE FOR CONFORMING WITH THE NATIONAL ELECTRICAL CODE AND ALL OTHER APPLICABLE LOCAL CODES. WIRING PRACTICES, GROUNDING, DISCONNECTS, AND OVER-CURRENT PROTECTION ARE OF PARTICULAR IMPORTANCE. FAILURE TO OBSERVE THIS PRECAUTION COULD RESULT IN SEVERE BODILY INJURY OR LOSS OF LIFE.

DANGER

DO NOT TOUCH THE CONNECTORS ON THE FACEPLATE IF THERE IS POWER ON THE WIRES ATTACHED TO THE PLUG CONNECTOR SCREW TERMINALS. ALWAYS TURN OFF POWER BEFORE HANDLING A CONNECTOR THAT IS WIRED. FAILURE TO OBSERVE THIS PRECAUTION COULD RESULT IN SEVERE BODILY INJURY OR LOSS OF LIFE.

CAUTION

THE ANALOG RAIL MODULE IS DESIGNED TO BE POWERED BY EITHER 24 VDC OR 120 VAC. CONNECT THE PROPER POWER SOURCE TO THE MODULE. FAILURE TO OBSERVE THIS PRECAUTION COULD RESULT IN DAMAGE TO OR DESTRUCTION OF THE EQUIPMENT.

3.1 Wiring

To reduce the possibility of electrical noise interfering with the proper operation of the control system, exercise care when installing the wiring between the module and the external hardware.

Use shielded twisted pair for all wiring between the Analog Rail module and the external hardware. Belden 18761 or an equivalent cable type is recommended. For detailed recommendations refer to IEEE 518.

3.2 Initial Installation

Use the following procedure to install the Anslog Rail module.

- Step 1. Using the mounting dimensions shown in figure 3.1, prepare the necessary mounting provisions on the panel. The module is designed to be mounted vertically using four #10 or M6 bolts or studs. Multiple modules should be mounted side by side. The flange width of two modules side by side is sufficient to dissipate the heat produced by the modules. The modules can also be mounted one above the other, but since this hardware configuration does not allow the most efficient heat dissipation, the minimum clearance between the module chassis is 3". See figure 3.1.

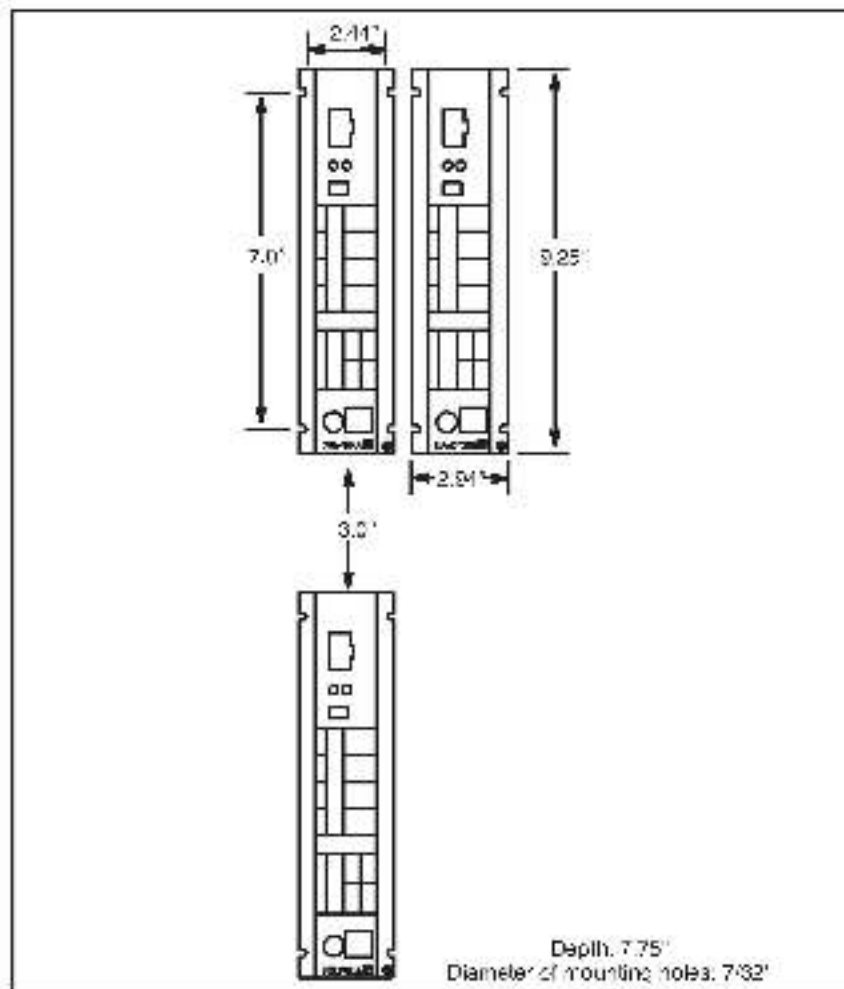


Figure 3.1 - Mounting Dimensions

- Step 2 If the power supply you are using is 24 VDC, replace the factory-installed .25A fuse with the .75A fuse that came in the shipping box with the module. Use a screwdriver to release the fuse holder located on the Analog Rail module faceplate. Pull the fuse holder out of the module. Take the .25A fuse out of the fuse holder and replace it with the .75A fuse. Re-insert the fuse holder into the module. Turn the screwdriver clockwise while pressing down on the fuse holder. The fuse holder must be flush against the faceplate.
- Step 3 Mount the Analog Rail on the panel and attach it securely to the wall with #10 (M5) studs or bolts.
- Step 4 Make certain that no voltage is present on the wires that will be used to provide 120 VAC or 24 VDC power to the Analog Rail module. Use either a 120 VAC or 24 VDC power supply, but not both.
- Step 5 Using 14 AWG wire, connect input power to the screw terminals on the "Input Power" plug connector on the faceplate as shown below. Strip off approximately 5/16" of insulation from the wires.

24 VDC Power

Signal	Terminal Label	Terminal Number
24 VDC –	DC –	1
24 VDC +	DC +	2

120 VAC Power

Signal	Terminal Label	Terminal Number
120 VAC – (neutral)	L2/N	3
120 VAC + (hot)	L1	1

- Step 6 Use the stud marked "GND" (ground) on the bottom right flange of the module to connect a ground wire.

DANGER

THE USER IS RESPONSIBLE FOR CONFORMING WITH THE NATIONAL ELECTRICAL CODE AND ALL OTHER APPLICABLE LOCAL CODES. WIRING PRACTICES, GROUNDING, DISCONNECTS, AND OVER-CURRENT PROTECTION ARE OF PARTICULAR IMPORTANCE. FAILURE TO OBSERVE THIS PRECAUTION COULD RESULT IN SEVERE BODILY INJURY OR LOSS OF LIFE.

- Step 7 Turn off all power to any external hardware that will provide input signals to the module or be powered by the module.
- Step 8 Attach a retainer clip to the connector at each end of the I/O Rail cable (M/N 1505). Note that faceplate connectors have slots that correspond to the part of the retainer clip that protrudes away from the cable connector. The retainer clip is used to assure a tight connection between the cable and faceplate connectors.
- Step 9 Using 14-22AWG wire, connect external hardware to the "Analog Inputs" plug connector on the faceplate as shown below. Strip off approximately 5/16" insulation from the wires.

Channel	Terminal Number	Terminal Label	Signal
0	1 2 3	IN Common (no label)	4-20mA+ input common (shield; no connection)*
1	4 5 6	IN Common (no label)	4-20mA+ input common (shield; no connection)*
2	7 8 9	IN Common (no label)	4-20mA+ input common (shield; no connection)*
3	10 11 12	IN Common (no label)	4-20mA+ input common (shield; no connection)*

*This terminal makes no electrical connection to the Analog Rail printed circuit board.

- Step 10. For each of the four input channels, connect a shield wire from the external hardware to the third terminal (terminals 3, 6, 9 and 12, respectively) on each channel. The shield wire at the external hardware end of the cable should be connected to the source reference point. See figure 3.2.

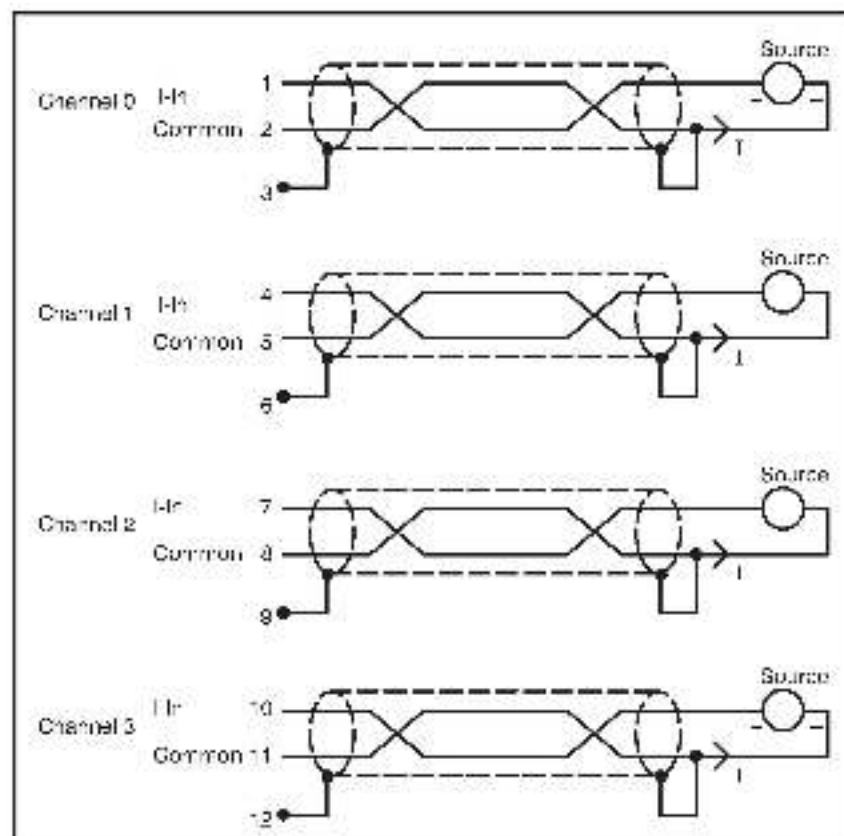


Figure 3.2 - Typical Recommended Input Shielding Methods

- Step 11. Turn off power to the Reliance device that will be connected to the Analog Rail module.
- Step 12. Set the "Mode" switch on the faceplate of the Analog Rail module to the desired position.
- Step 13. Connect the (I/O) Rail cable between the Analog Rail connection labels "Input" and an (I/O) port on the Reliance device that will communicate with the module. Turn on power to the Reliance device that will communicate with the Analog Rail module. Recall that the Mode switch is read each time the Reliance device connected to the module is powered up.
- Step 14. The Analog Rail installation is now ready for testing. Inspect all work to assure that the installation has been performed properly.
- Step 15. Turn on power to the "Input Power" wiring. Turn on power to the external hardware. See Appendix A for the power supply specifications.

- Step 16. Verify that the hardware has been installed correctly.
- For AutoMate systems, you must configure the AutoMate processor using the AutoMate Programming Executive (APX) before testing. See section 4.0 for more information. After configuring the module, use the APX Point Monitor function to test the module. You can test the Analog Rail module input channels by verifying that the input signal in the channel (4-20mA) is proportional to an ammeter reading at the terminal points.
- For DCS 6000, AutoMax, or Distributed Power D-C Drive systems, use the DCS 6000 or AutoMax Programming Executive software I/O Monitor function, respectively. To test the input channels, verify that the input signal in the channel (4-20mA) is proportional to an ammeter reading at the terminal points.

3.3 Module Replacement

Use the following procedure to replace the module.

- Step 1. Stop any application programs that are running.
- Step 2. Turn off power to the external hardware connected to the input channels on the faceplate of the module.
- Step 3. Turn off power to the Analog Rail module (120 VAC or 24 VDC).
- Step 4. Turn off power to the Reference device connected to the Analog Rail module.
- Step 5. Disconnect the I/O Rail cable from the Analog Rail module.
- Step 6. Without disconnecting the wiring, remove the 12-point terminal from the faceplate and set aside.
- Step 7. Without disconnecting the wiring, remove the 4-point terminal from the faceplate and set aside. Disconnect the ground wire from the bottom of the right-hand flange.
- Step 8. Loosen the screws that hold the Analog Rail module to the case and remove the module.
- Step 9. If the power supply you are using is 24 VDC, you need to replace the factory-installed .25A fuse in the new module with the .75A fuse that came in the shipping box with the module. Use a screwdriver to release the fuse holder located on the Analog Rail module faceplate. Pull the fuse holder out of the module.
- Remove the .25A fuse from the fuse holder and replace it with the .75A fuse. Re-insert the fuse holder into the module. Turn the screwdriver clockwise while pressing down on the fuse holder at the same time. The fuse holder must be flush against the faceplate.
- Step 10. Remove the two plug connectors from the receptacles of the new module by pulling them firmly away from the faceplate.
- Step 11. Place the new module over the pattern drilled and attach it securely to the panel with #10 or #16 studs or bolts.

- Step 12. Attach the original 2 point and 4 point connectors with wiring to the faceplate of the module. Use the stud marked "GND" (ground) on the bottom right flange of the module to connect a ground wire.
- Step 13. Set the "Mode" switch on the faceplate to the desired position.
- Step 14. Connect the I/O Rail cable between the Analog Rail connection labeled "Input" and any rail connector on the Reliance device that will communicate with the module. Turn on power to the Reliance device connected to the Analog Rail module. Recall that the Mode switch is read each time the Reliance device connected to the module is powered up. If applicable, re-connect the cable between the Local I/O Head, or the DCS 5000/AutoMax Remote I/O Head, and the host.
- Step 15. Turn on power to the Analog Rail module "Input Power" connections.
- Step 16. Turn on power to the external hardware connected to the Analog Rail module.
- Step 17. Verify that the hardware has been installed correctly. For AutoMate systems, use the APX Point Monitor function to test the module. To test the input channels, verify that the input signal in the channel (1-20mA) is proportional to an ammeter reading at the terminal points. For DCS 5000, AutoMax, or Distributed Power I/O Drive systems, use the DCS 5000 or AutoMax Programming Executive software I/O Monitor function, respectively. To test the input channels, verify that the input signal in the channel (4-20mA) is proportional to an ammeter reading at the terminal points.

4.0 PROGRAMMING

This section describes how the data is organized in the module and provides examples of how the module is accessed by application programs.

When creating application programs, the programmer must estimate the magnitude of input signals because they must be in the specified range of the Analog Rail module (4-20 mA). Input signals greater than 20 mA will be clamped at 4095. Signals greater than approximately 22.1 mA will also cause the over-range bit (*2 decimal; 14 octal) to be set to 1. Input signals less than 4 mA are clamped at zero (0). Signals less than approximately 2.4 mA will also cause the under-range bit (13 decimal; 15 octal) to be set to 1. See figure 4.1.

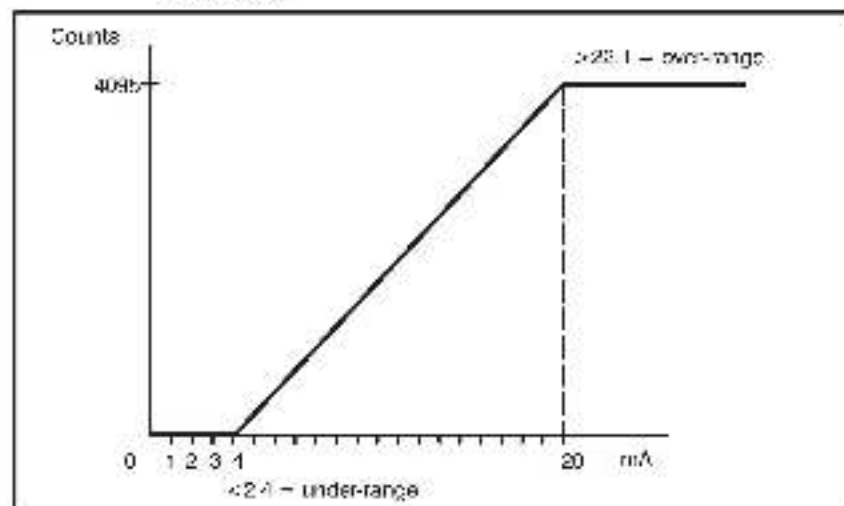


Figure 4.1 - Input Signal Conversion

4.1 Analog Rail Module in AutoMate Systems

This section describes how the Analog Rail is used with AutoMate systems. Local Head mode allows all four channels on the module to be updated at the end of the scan (normal I/O update rate in this configuration), or during the scan using A/N blocks (see section 4.1.4). Rail mode allows only one channel to be updated at the end of the scan (normal I/O update rate in this configuration), or all four channels to be updated during the scan if A/N blocks are used.

4.1.1 Configuring the AutoMate Processor for Use with the Analog Rail Module

Configuration is the process of describing in software how the hardware and software in the system are related. The Analog Rail module is configured using the AutoMate Programming Executive (APE) software, M/N 45C130 or 45C131. Select CONFIGURE SYSTEM from the main menu to create the configuration.

Note that the Analog Rail module can also be configured using the AutoMate Programming System (APS) software, M/N 45C134, 45C141, 45C142, or 45C143. Refer to instruction manual 02-3041 for additional information.

The Analog Rail module is configured depending upon the mode in which it is being used. See figures 4.2, 4.3, 4.4, 4.5, and 4.6 for how to configure the Analog Rail for use with AutoMate processors. The sample configurations are shown as they appear on the APE screen. Unless otherwise noted, all references to the AutoMate 20, 30, and 40 will also apply to the 20E, 30E and the 40E, respectively.

Analog Rail Module w/ AutoMate 20 (Local Head Mode or Rail Mode)

AutoMate 20 registers reserved for port configuration:

2734	Port 0 of AutoMate 20
2735	Port 1 of AutoMate 20
2736	Port 2 of AutoMate 20
2737	Port 3 of AutoMate 20

Local Head Mode

Enter the value 51XX for the register representing the port to which the Analog Rail module is connected, where XX is a value from 00-14*. The XX value represents the first register in a set of four contiguous registers that will be used to store data for the port.

Rail Mode

Enter the value 16XX for the register representing the port to which the Analog Rail module is connected, where XX is a value from 00-17*. The XX value represents the register that will be used to multiplex data through the (A) port.

*Values are in octal notation.

Figure 4.2 - Configuration for Analog Rail Module with AutoMate 20

Analog Rail Module Connected Directly to AutoMate 30 or 40 (Local Head Mode or Rail Mode)

The following sample configuration shows two Analog Rail modules connected directly to an AutoMate 30 or 40 Processor in Local Head mode.

NSL	DRCP	TRP	ESL	CARD	CH0	REGISTER 0-1	REGISTER 0-1	REGISTER 0-1	REGISTER 0-1
1	1	1	1	1	1	1	1	1	1

The following sample configuration shows two Analog Rail modules connected directly to an AutoMate 30 or 40 Processor in Rail Mode :

NSL	DRCP	TRP	ESL	CARD	CH0	REGISTER 0-1	REGISTER 0-1	REGISTER 0-1	REGISTER 0-1
1	1	1	1	1	1	1	1	1	1

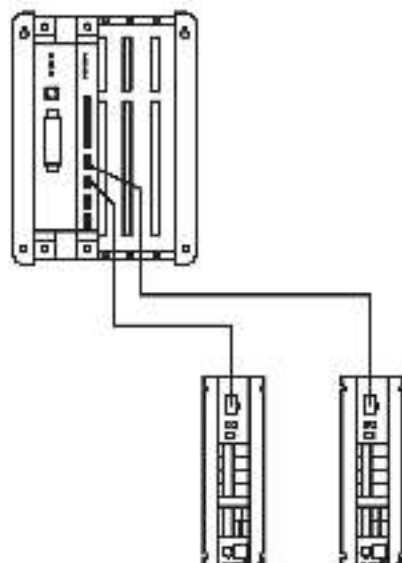


Figure 4.5- Sample Configurations for Analog Rail Module
Connected Directly to AutoMate 30 or 40

Analog Rail Module Connected to AutoMate 30 or 40 Through a Local I/O Head (Rail Module Only)

The following sample configuration shows two Analog Rail modules connected to an AutoMate 30 or 40 through a Local I/O Head:

Slot	Module	Part	Card	Pin	Connector	Pin	Connector	Pin	Connector	Pin	Connector
1	AN	111	4-7	N	11	N	11	N	N	N	N

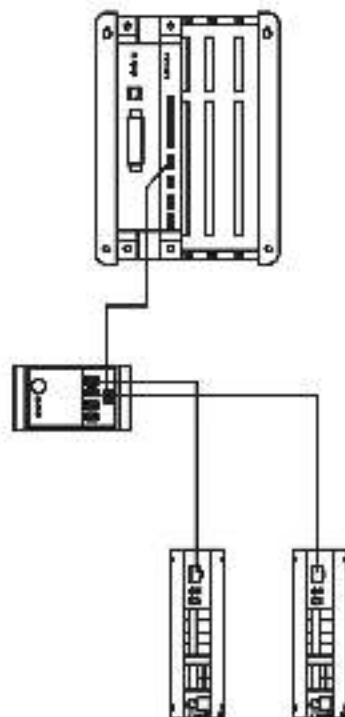


Figure 4.1 - Sample Configuration for Analog Rail Module Connected to AutoMate 30 or 40 Through Local I/O Head

Analog Rail Module with AutoMate Local I/O Processor (Local Host Mode Only)

The following sample configuration shows three Analog Rail modules connected to a Local I/O Processor in a remote rack:

MOD	DRCP	TYPE	RSLT	CARD	CH0	FEQ SETP	CH1	FEQ SETP	CH2	FEQ SETP	CH3	FEQ SETP
2	1	334	2	120	0	0.0	111	0.0	0.0	0.0	0.0	0.0

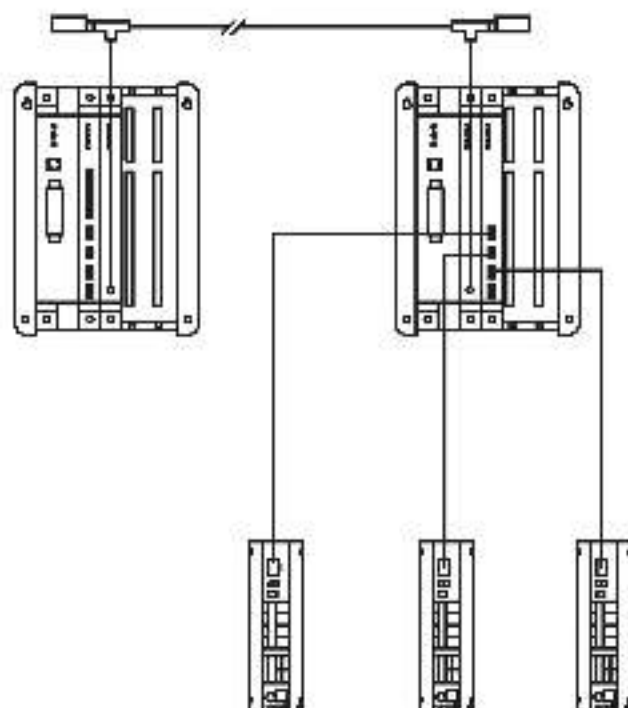


Figure 4.6- Sample Configuration for Analog Rail Module with AutoMate Local I/O Processor

Analog Rail Module with AutoMate Remote I/O Head (Local Head Mode Only)

The following sample configuration shows one Analog Rail module connected to an AutoMate Remote I/O Head:

Module	1	2	3	4	5	6	7	8	9	10	11	12	13	14	15	16	17	18	19	20	21	22	23	24	25	26	27	28	29	30	31	32	33	34	35	36	37	38	39	40	41	42	43	44	45	46	47	48	49	50	51	52	53	54	55	56	57	58	59	60	61	62	63	64	65	66	67	68	69	70	71	72	73	74	75	76	77	78	79	80	81	82	83	84	85	86	87	88	89	90	91	92	93	94	95	96	97	98	99	100	101	102	103	104	105	106	107	108	109	110	111	112	113	114	115	116	117	118	119	120	121	122	123	124	125	126	127	128	129	130	131	132	133	134	135	136	137	138	139	140	141	142	143	144	145	146	147	148	149	150	151	152	153	154	155	156	157	158	159	160	161	162	163	164	165	166	167	168	169	170	171	172	173	174	175	176	177	178	179	180	181	182	183	184	185	186	187	188	189	190	191	192	193	194	195	196	197	198	199	200	201	202	203	204	205	206	207	208	209	210	211	212	213	214	215	216	217	218	219	220	221	222	223	224	225	226	227	228	229	230	231	232	233	234	235	236	237	238	239	240	241	242	243	244	245	246	247	248	249	250	251	252	253	254	255	256	257	258	259	260	261	262	263	264	265	266	267	268	269	270	271	272	273	274	275	276	277	278	279	280	281	282	283	284	285	286	287	288	289	290	291	292	293	294	295	296	297	298	299	300	301	302	303	304	305	306	307	308	309	310	311	312	313	314	315	316	317	318	319	320	321	322	323	324	325	326	327	328	329	330	331	332	333	334	335	336	337	338	339	340	341	342	343	344	345	346	347	348	349	350	351	352	353	354	355	356	357	358	359	360	361	362	363	364	365	366	367	368	369	370	371	372	373	374	375	376	377	378	379	380	381	382	383	384	385	386	387	388	389	390	391	392	393	394	395	396	397	398	399	400	401	402	403	404	405	406	407	408	409	410	411	412	413	414	415	416	417	418	419	420	421	422	423	424	425	426	427	428	429	430	431	432	433	434	435	436	437	438	439	440	441	442	443	444	445	446	447	448	449	450	451	452	453	454	455	456	457	458	459	460	461	462	463	464	465	466	467	468	469	470	471	472	473	474	475	476	477	478	479	480	481	482	483	484	485	486	487	488	489	490	491	492	493	494	495	496	497	498	499	500	501	502	503	504	505	506	507	508	509	510	511	512	513	514	515	516	517	518	519	520	521	522	523	524	525	526	527	528	529	530	531	532	533	534	535	536	537	538	539	540	541	542	543	544	545	546	547	548	549	550	551	552	553	554	555	556	557	558	559	560	561	562	563	564	565	566	567	568	569	570	571	572	573	574	575	576	577	578	579	580	581	582	583	584	585	586	587	588	589	590	591	592	593	594	595	596	597	598	599	600	601	602	603	604	605	606	607	608	609	610	611	612	613	614	615	616	617	618	619	620	621	622	623	624	625	626	627	628	629	630	631	632	633	634	635	636	637	638	639	640	641	642	643	644	645	646	647	648	649	650	651	652	653	654	655	656	657	658	659	660	661	662	663	664	665	666	667	668	669	670	671	672	673	674	675	676	677	678	679	680	681	682	683	684	685	686	687	688	689	690	691	692	693	694	695	696	697	698	699	700	701	702	703	704	705	706	707	708	709	710	711	712	713	714	715	716	717	718	719	720	721	722	723	724	725	726	727	728	729	730	731	732	733	734	735	736	737	738	739	740	741	742	743	744	745	746	747	748	749	750	751	752	753	754	755	756	757	758	759	760	761	762	763	764	765	766	767	768	769	770	771	772	773	774	775	776	777	778	779	780	781	782	783	784	785	786	787	788	789	790	791	792	793	794	795	796	797	798	799	800	801	802	803	804	805	806	807	808	809	810	811	812	813	814	815	816	817	818	819	820	821	822	823	824	825	826	827	828	829	830	831	832	833	834	835	836	837	838	839	840	841	842	843	844	845	846	847	848	849	850	851	852	853	854	855	856	857	858	859	860	861	862	863	864	865	866	867	868	869	870	871	872	873	874	875	876	877	878	879	880	881	882	883	884	885	886	887	888	889	890	891	892	893	894	895	896	897	898	899	900	901	902	903	904	905	906	907	908	909	910	911	912	913	914	915	916	917	918	919	920	921	922	923	924	925	926	927	928	929	930	931	932	933	934	935	936	937	938	939	940	941	942	943	944	945	946	947	948	949	950	951	952	953	954	955	956	957	958	959	960	961	962	963	964	965	966	967	968	969	970	971	972	973	974	975	976	977	978	979	980	981	982	983	984	985	986	987	988	989	990	991	992	993	994	995	996	997	998	999	1000	1001	1002	1003	1004	1005	1006	1007	1008	1009	1010	1011	1012	1013	1014	1015	1016	1017	1018	1019	1020	1021	1022	1023	1024	1025	1026	1027	1028	1029	1030	1031	1032	1033	1034	1035	1036	1037	1038	1039	1040	1041	1042	1043	1044	1045	1046	1047	1048	1049	1050	1051	1052	1053	1054	1055	1056	1057	1058	1059	1060	1061	1062	1063	1064	1065	1066	1067	1068	1069	1070	1071	1072	1073	1074	1075	1076	1077	1078	1079	1080	1081	1082	1083	1084	1085	1086	1087	1088	1089	1090	1091	1092	1093	1094	1095	1096	1097	1098	1099	1100	1101	1102	1103	1104	1105	1106	1107	1108	1109	1110	1111	1112	1113	1114	1115	1116	1117	1118	1119	1120	1121	1122	1123	1124	1125	1126	1127	1128	1129	1130	1131	1132	1133	1134	1135	1136	1137	1138	1139	1140	1141	1142	1143	1144	1145	1146	1147	1148	1149	1150	1151	1152	1153	1154	1155	1156	1157	1158	1159	1160	1161	1162	1163	1164	1165	1166	1167	1168	1169	1170	1171	1172	1173	1174	1175	1176	1177	1178	1179	1180	1181	1182	1183	1184	1185	1186	1187	1188	1189	1190	1191	1192	1193	1194	1195	1196	1197	1198	1199	1200	1201	1202	1203	1204	1205	1206	1207	1208	1209	1210	1211	1212	1213	1214	1215	1216	1217	1218	1219	1220	1221	1222	1223	1224	1225	1226	1227	1228	1229	1230	1231	1232	1233	1234	1235	1236	1237	1238	1239	1240	1241	1242	1243	1244	1245	1246	1247	1248	1249	1250	1251	1252	1253	1254	1255	1256	1257	1258	1259	1260	1261	1262	1263	1264	1265	1266	1267	1268	1269	1270	1271	1272	1273	1274	1275	1276	1277	1278	1279	1280	1281	1282	1283	1284	1285	1286	1287	1288	1289	1290	1291	1292	1293	1294	1295	1296	1297	1298	1299	1300	1301	1302	1303	1304	1305	1306	1307	1308	1309	1310	1311	1312	1313	1314	1315	1316	1317	1318	1319	1320	1321	1322	1323	1324	1325	1326	1327	1328	1329	1330	1331	1332	1333	1334	1335	1336	1337	1338	1339	1340	1341	1342	1343	1344	1345	1346	1347	1348	1349	1350	1351	1352	1353	1354	1355	1356	1357	1358	1359	1360	1361	1362	1363	1364	1365	1366	1367	1368	1369	1370	1371	1372	1373	1374	1375	1376	1377	1378	1379	1380	1381	1382	1383	1384	1385	1386	1387	1388	1389	1390	1391	1392	1393	1394	1395	1396	1397	1398	1399	1400	1401	1402	1403	1404	1405	1406	1407	1408	1409	1410	1411	1412	1413	1414	1415	1416	1417	1418	1419	1420	1421	1422	1423	1424	1425	1426	1427	1428	1429	1430	1431	1432	1433	1434	1435	1436	1437	1438	1439	1440	1441	1442	1443	1444	1445	1446	1447	1448	1449	1450	1451	1452	1453	1454	1455	1456	1457	1458	1459	1460	1461	1462	1463	1464	1465	1466	1467	1468	1469	1470	1471	1472	1473	1474	1475	1476	1477	1478	1479	1480	1481	1482	1
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4.1.2 AutoMate Programming in Rail Mode

In Rail mode, the Analog Rail module is imaged in one I/O register of the processor. Data from one of the four channels will occupy the register as a function of the channel select bits. The active channel is updated at the end of each scan. For the input channels, the two channel select bits in the register must be set to the appropriate input channel number. After the I/O update, the register contains the data in the format shown in figure 4.7.

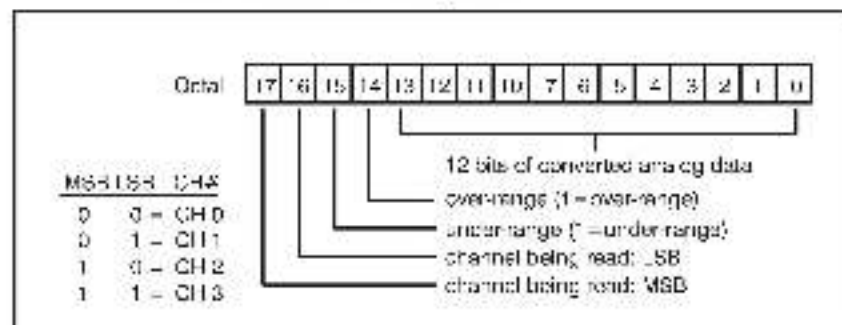


Figure 4.7 - Rail Mode Register Image for Input Channels

The Analog Rail module data may also be accessed in the middle of the scan (as opposed to the end of the scan, which is the normal mode of operation for digital rail I/O) using the appropriate number of Analog In (AIN) blocks. The AIN block will check whether the over-range or under-range bits have been set by the module and the error code will be energized, if applicable. See section 4.1.4 for more information about the AIN block.

Note that the AIN block is supported by the AutoMate 20C (M/N 45C224 and 45C225), but not the AutoMate 20 (M/N 45C20, 45C21, 45C220, 45C221) by APX Version 3.0.

For processors that do not support the AIN block, you can use the MOVE block to move data in and out of the registers assigned and to determine the channel select bits. Over-range and under-range bits should be used as inputs to error code. The I/O update will occur automatically at the end of each scan. See Appendix C for a sample AutoMate program that reads from the Analog Rail module without using AIN blocks.

4.1.3 AutoMate Programming in Local Head Mode

In Local Head mode, the module is imaged in four I/O registers of the processor. Data from all four channels is always available and will be updated at the end of each scan. It is not necessary to select the channel. After the I/O update, the register contains the data in the format shown in figure 4.8.

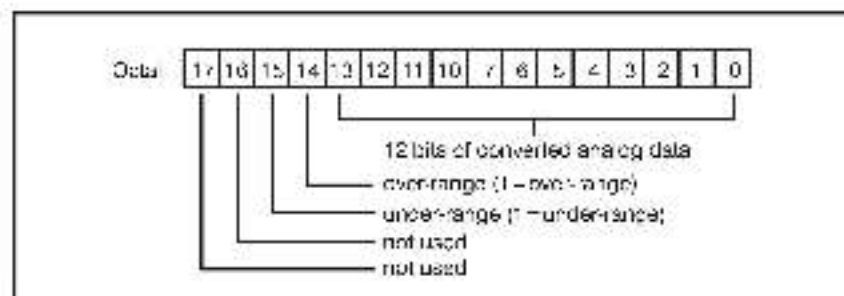


Figure 4.8 - Local Head Register Image for Input Channels

The Analog Rail module data may also be accessed in the middle of the scan (as opposed to the end of the scan) using the appropriate number of Analog In (AIN) blocks. The AIN block will set the over-range or under-range bits if applicable. See section 4.1.4 for more information about the AIN blocks.

Note that the AIN block is supported by the AutoMate 20E (M/K 45C224 and 45C225), but not the AutoMate 20 (M/K 45C20, 45C21, 45C220, 45C221) by AFX Version 3.0.

For processors that do not support the AIN block, you can use the MOVE block to move data in and out of the registers assigned. Over-range and under-range bits should be used as inputs to error coils. The I/O update will occur automatically at the end of each scan. See Appendix C for a sample AutoMate program that reads from the Analog Rail module without using the AIN block.

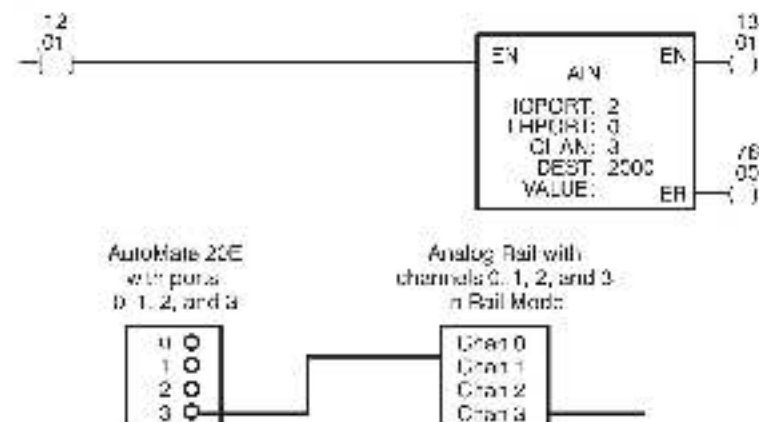
4.1.4 Analog In (AIN) Instruction Block

The AIN block is used to read inputs from the Analog Rail module. AIN is supported for the A20E. The AIN block makes it possible to update the channels on the Analog Rail module during the scan instead of at the end of the scan (the standard AutoMate I/O update). The block also makes it possible to update all four channels during the scan in Rail mode, a hardware configuration which would otherwise allow only one channel on the module to be updated. The format of the AIN block is shown in Figure 4.9.

AIN Instruction Block

The example below shows an AIN block for an Analog Rail module connected to port 2 of an AutoMate Processor.

AIN



IOPORT - Processor port to which the Analog Rail is connected (directly or indirectly); value range 0-3.

LHPORT - Local I/O Head port to which the Analog Rail is connected; value range 0-3. If a Local I/O Head is not used, the value is 0.

CHAN - Channels on the Analog Rail module to read; value range 2 or 3.

DEST - Register number where the value of the channel is stored.

Figure 4.8 - AIN Instruction Block

4.2 Analog Rail Module in DCS 5000/AutoMax Systems

This section describes how the Analog Rail is used with DCS 5000/AutoMax systems.

4.2.1 Configuring the Analog Rail Module with a DCS 5000/AutoMax Remote I/O Head

The Analog Rail module is used in the Local Head mode when the host is a DCS 5000/AutoMax Remote I/O Head. For AutoMax Vers on 3.0 and later, the Analog Rail module is configured using the AutoMax Programming Executive. Refer to instruction manual J-3752 for more information. For DCS 5000 or AutoMax Vers on 2.1 or earlier, the module is defined in the configuration task for the master rack using the DCS 5000 or AutoMax Programming Executive software. See instruction manual J-3619 for more information on the configuration task.

For DCS 5000 or AutoMax Version 2.1 or earlier, use the RCODEF statement to define each channel on the Analog Rail module as a separate register. Note that, in addition to defining each channel as a register, you can also define the over-range and under-range bits for each channel separately. These bits can also be defined using the RCODEF statement. Use the following format for the RCODEF statement:

```
name: RCODEF mask,MSB,LSB,range,OD,UD,ODR,UDR,OR,UR
```

where:

- name - Configuration task file number; range 1-32767.
- mask - Symbolic name of channel, ending with % (integer) for registers, %b (boolean) for bits.
- m - Slot in rack containing DCS 5000/AutoMax master remote I/O module; range 0-15.
- d - Drop number of DCS 5000/AutoMax Remote I/O Head; range 1-7.
- s - Communication port on the DCS 5000/AutoMax Remote I/O Head to which the Analog Rail module or Local I/O Head is connected; range 0-3.
- r - Register number; range 0-3.
- b - Optional field defining the bit position within the register number; range 0-15.

4.2.2 Configuring the Analog Rail Module with a Power Module Interface Processor Host

The Analog Rail module is used in the Rail mode when the host is a Power Module Interface (PFI) Processor. Beginning with AutoMax Version 3.3, the Analog Rail module is configured using the AutoMax Programming Executive. Refer to instruction manual J2-3045 for more information.

4.2.3 DCS 5000/AutoMax Programming

When programming the Analog Rail module, it is recommended that you monitor the state of the over-range and under-range bits for the input channels. You can check the status of the appropriate bits directly if they were defined in the configuration. You can also use the BASIC expression AND with the variable name assigned to the input channel to mask off the 12 bits of analog data and read the values in the over-range and under-range bits. Any non-zero result means that the value is out of range. See the following three statements for examples of how to detect values out of range. Use the hexadecimal values shown to mask off the analog data:

The value in the channel defined as CHANNEL_2 is either over-range or under-range:

```
10000 RANGE_ERROR% = CHANNEL_2 AND 3000H
```

The value in the channel defined as CHANNEL_2 is over-range:

```
11000 OVER_RANGE% = CHANNEL_2 AND 1000H
```

The value in the channel defined as CHANNEL_2 is under-range:

```
12000 UNDER_RANGE% = CHANNEL_2 AND 2000H
```


5.0 DIAGNOSTICS AND TROUBLESHOOTING

DANGER

THE REMAINING STEPS ARE MADE WITH POWER ON. EXERCISE EXTREME CAUTION BECAUSE HAZARDOUS VOLTAGE EXISTS. FAILURE TO OBSERVE THIS PRECAUTION COULD RESULT IN SEVERE BODILY INJURY OR LOSS OF LIFE.

WARNING

ONLY QUALIFIED ELECTRICAL PERSONNEL FAMILIAR WITH THE CONSTRUCTION AND OPERATION OF THIS EQUIPMENT AND THE HAZARDS INVOLVED SHOULD INSTALL, ADJUST, OPERATE, AND/OR SERVICE THIS EQUIPMENT. READ AND UNDERSTAND THIS MANUAL IN ITS ENTIRETY BEFORE PROCEEDING. FAILURE TO OBSERVE THIS PRECAUTION COULD RESULT IN BODILY INJURY.

WARNING

INSERTING OR REMOVING THIS PRODUCT OR ITS CONNECTING CABLES MAY RESULT IN UNEXPECTED MACHINE MOTION. POWER TO THE MACHINE SHOULD BE TURNED OFF BEFORE INSERTING OR REMOVING THE PRODUCT OR ITS CONNECTING CABLES. FAILURE TO OBSERVE THIS PRECAUTION COULD RESULT IN BODILY INJURY.

This section explains how to troubleshoot the Analog Hal module. If you cannot correct the problem using the instructions below, the unit is not user-serviceable.

5.1 Both LEDs on the Faceplate are Off

Problem: The "PWR OK" and "COM OK" LEDs on the faceplate are off. This problem can indicate that the unit is not receiving the +5V from the processor or Local or Remote Head, the 120 VAC or 24 VDC from the external power supply, or both within the specified ranges. This problem can also indicate that the external power supply fuse (.75A or .25A) has blown or that the module is malfunctioning.

- Step 1** Stop any application programs or tasks that are running. Use a voltmeter to measure the input power (120 VAC or 24 VDC) to the module. Verify that the power source is providing 120 VAC or 24 VDC, whichever is appropriate.

DANGER

VOLTAGE IS PRESENT ON THE PLUG CONNECTOR TERMINALS. DISCONNECT THE POWER AT THE SOURCE BEFORE TOUCHING THE PLUG CONNECTOR TERMINALS. FAILURE TO OBSERVE THIS PRECAUTION COULD RESULT IN SEVERE BODILY INJURY OR LOSS OF LIFE.

DANGER

DO NOT TOUCH THE CONNECTORS ON THE FACEPLATE IF THERE IS POWER ON THE WIRES ATTACHED TO THE PLUG CONNECTOR SCREW TERMINALS. ALWAYS TURN OFF POWER BEFORE HANDLING A CONNECTOR THAT IS WIRED. FAILURE TO OBSERVE THIS PRECAUTION COULD RESULT IN SEVERE BODILY INJURY OR LOSS OF LIFE.

- Step 2. Turn off power to the module. Verify this, the input power connector is connected securely to the faceplate. Verify that the I/O Rail cable connections are tight at both ends.
- Step 3. Turn on power to the module. If LEDs are still off, try replacing the I/O Rail cable. Check that the pins on the input connector are not bent.
- Step 4. If the LEDs are still off, turn off power to the module and replace the power supply fuse on the front panel following the directions below.

CAUTION

MAKE CERTAIN THAT THE ANALOG RAIL MODULE CONTAINS THE PROPER FUSE FOR THE POWER SUPPLY BEING USED. USE A .25 A FUSE FOR 120 VAC POWER AND A .75A FUSE FOR 24 VDC POWER. FAILURE TO OBSERVE THIS PRECAUTION COULD RESULT IN DAMAGE TO OR DESTRUCTION OF THE EQUIPMENT.

- a) Use a screwdriver to release the fuse holder located on the Analog Rail module faceplate. Pull the fuse holder out of the module.
 - b) Take the old fuse out of the fuse holder and replace it with the new fuse. Use a .25A fuse for 120 VAC power and a .75A fuse for 24 VDC power. See Appendix A for the fuse type and rating.
 - c) Reinsert the fuse holder into the module. Turn the screwdriver clockwise while pressing down on the fuse holder. The fuse holder must be flush against the faceplate.
- Step 5. Turn on power to the module. If both LEDs still do not light, replace the module.

5.2 The “COM OK” LED is Off

Problem: The “COM OK” LED on the faceplate is off. This LED signifies whether there is communication between the Analog Rail and the host. The LED should be on if communication is taking place. The possible causes of this problem are incorrect configuration, a disconnected or malfunctioning I/O Rail cable, a malfunctioning host, or a malfunctioning Analog Rail module. After verifying that the configuration of the Analog Rail is correct, follow the steps below to isolate the problem:

- Step 1: Stop any application tasks or programs that are running and turn off power to the Analog Rail module.

DANGER

VOLTAGE IS PRESENT ON THE PLUG CONNECTOR TERMINALS. DISCONNECT THE POWER AT THE SOURCE BEFORE TOUCHING THE PLUG CONNECTOR TERMINALS. FAILURE TO OBSERVE THIS PRECAUTION COULD RESULT IN SEVERE BODILY INJURY OR LOSS OF LIFE.

DANGER

DO NOT TOUCH THE CONNECTORS ON THE FACEPLATE IF THERE IS POWER ON THE WIRES ATTACHED TO THE PLUG CONNECTOR SCREW TERMINALS. ALWAYS TURN OFF POWER BEFORE HANDLING A CONNECTOR THAT IS WIRED. FAILURE TO OBSERVE THIS PRECAUTION COULD RESULT IN SEVERE BODILY INJURY OR LOSS OF LIFE.

- Step 2: Verify that the connections on both ends of the I/O Rail cable are tight. Check that the pins on the input connector are not bent.
- Step 3: Turn on power to the module. The “COM OK” LED should be illuminated if communication is taking place. If the LED still does not illuminate, turn off power to the module and replace the I/O Rail cable.
- Step 4: If applicable, try to reset the condition by disconnecting and then re-connecting the cable between the host and the Local I/O Head, the Automate Remote I/O Head, or the DCS 5000/AutoMax Remote I/O Head. Troubleshoot the host if necessary. If the problem is still not corrected, replace the Analog Rail module.

5.3 Incorrect Data

Problem: The data (signal) being read is always on, always off, or different than expected. The possible causes of this problem are incorrect configuration, a programming error, a disconnected or malfunctioning I/O Rail cable, disconnected or malfunctioning wiring to the external hardware, malfunctioning external hardware or a malfunctioning Analog Rail module. After verifying that the configuration of the module is correct, follow the steps below to isolate the problem:

- Step 1. Verify that the application program(s) is correct. Check to see that the program is referencing the correct registers (AutoMax) or symbolic names (DCS 6000/AutoMax). In DCS 6000/AutoMax applications, make certain that the program is not attempting to write to the input channels.
- Step 2. Stop any application tasks that are running. Turn off power to the Analog Rail module.
- Step 3. Try to clear the condition by disconnecting and then reconnecting the I/O Rail cable. Make certain the connections are tight. If applicable, check the connections between the hose and the Local I/O Head, the AutoMate Remote I/O Head, or the DCS 6000/AutoMax Remote I/O Head. Check that the pins on the input connector are not bent.
- Step 4. Turn off power to the external hardware. Verify that the wiring to the external hardware is tight and functioning correctly.
- Step 5. Turn on power to the external hardware. For input channels, use the Executive software to read the value on the input channels. Use an ammeter to read the input signal and compare the two. If the signal is being converted correctly, there is a problem with the external hardware or wiring.
- Step 6. Troubleshoot the external hardware, the wiring, and the hose.

5.4 Constant Under-Range

Problem: the under range bit (12 decimal) on an input channel register is constantly set to 1. Assuming that the power supply for the external hardware connected to the input channel is providing an input signal within the specified limits (4-20mA), the possible causes of this problem are a loose connection on the analog input section of the faceplate, loose or malfunctioning wiring, incorrect (reversed) input signal wiring on the module faceplate, or a blown input channel fuse (32mA fuse). Follow the steps below to isolate the problem.

- Step 1. Stop any application tasks that are running. Turn off power to the external hardware connected to the module. Turn off input power (120 VAC or 24 VDC) to the module.
- Step 2. Verify that the 12-point connector on the analog section of the module faceplate is securely attached to its mating half.
- Step 3. Verify that the signal wiring on the module faceplate is correct. See step 9 in section 3.2 for more information. Verify that the wiring is tight and functioning properly.
- Step 4. Turn on power to the module and to the external hardware. Use the Executive software to read the value on the input channel. Use an ammeter to read the input signals at the terminal point, and compare the two. If both read zero, verify that the external hardware is operating correctly. If the external hardware is operating correctly, the 32mA fuse for the input channel may be blown.

- Step 3: Replace the 32mA fuse(s) that has blown following the directions below:
- Stop any application tasks that are running.
 - Turn off power to the external hardware connected to the module. Turn off power (120 VAC or 24 VDC) to the module.
 - Without disconnecting the wiring, remove the 12-point connector from the faceplate and set aside. Without disconnecting the wiring, remove the 4-point connector from the faceplate and set aside.
 - Begin disassembling the module. Note that it consists of two major pieces, the metal enclosure and the printed circuit board, which is screwed to the left side of the enclosure (if facing the front of the module). After the screws are removed, the two pieces can be separated in a manner similar to that of opening a book. Simply pull the left side of the module (including the faceplate) to the left away from the remainder of the metal enclosure. See below for the screws that need to be removed. If some of the screws are inaccessible, remove the entire module from the cabinet before proceeding.

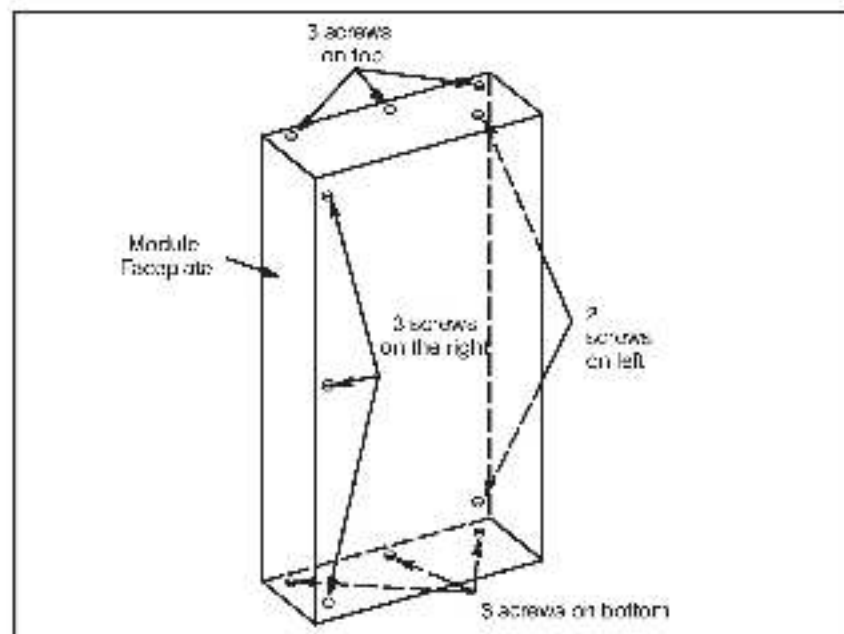


Figure 5.1 – Disassembling the Module to Replace the 32mA Fuse

- e) Place the metal enclosure side of the left hand piece on a clean surface. Note the position of the fuses from the drawing below. As shown on the drawing, the top fuse is for channel 0 and the bottom fuse is for channel 3. The fuses are held in place by spring clips and are marked F1, F2, F3 and F4. Remove the brown fuse(s) carefully and discard. Replace the fuse(s) with a new fuse.

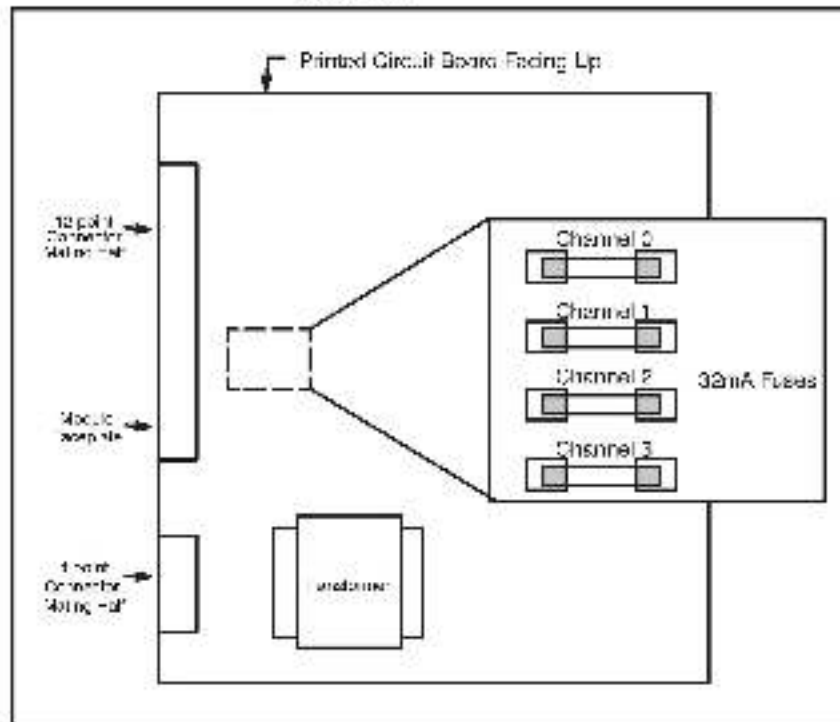


Figure 3.2 - Replacing the 32mA Fuse

- f) Using the reserved screws, re-attach the printed circuit board assembly to the metal enclosure, making certain that the lip on the metal enclosure is covered by the printed circuit board assembly. If the module is re-assembled incorrectly, the screw holes will not line up properly.
- g) Re-attach the two connectors to the Isoplate of the module. Turn on power to the module. Turn on power to the external hardware.

Appendix A

Technical Specifications

Ambient Conditions

- Storage temperature: -40°C to 85°C
 -40°F to 185°F
- Operating temperature (at the module): 0°C to 60°C
 32°F to 140°F
- Humidity: $\geq 90\%$ non-condensing

Dimensions

- Height: 9.25 inches (23.5 cm)
- Width: 2.91 inches (7.5 cm)
- Depth: 7.75 inches (19.7 cm including plug-in terminals)
- Weight: 4.5 lbs (2.1 kg)

Recommended Cable for Analog Signal Wiring

- Helix 8761 or equivalent type

Maximum Power Dissipation

- 4.5 Watts

Communication Power Requirements

- +5V, 250 mA (supplied by host through I/O Tail cable)

Analog Circuit Power Supply

(Use either 120 VAC or 24 VDC supply)

- 120 VAC supply: 92 - 132V acceptable range (+15%/-20%)
Maximum current: 150 mA
- 24 VDC supply: 20 - 32V acceptable range (+33%/-16%)
Maximum current: 350 mA

Maximum Source KVA

- 10

Fuse Types and Rating

- MDO 250 VAC .25A (for 120 VAC power)
- MDO 250 VAC .75A (for 24 VDC power)
- GDB 250 VAC .032A (for analog signal inputs)

Appendix A

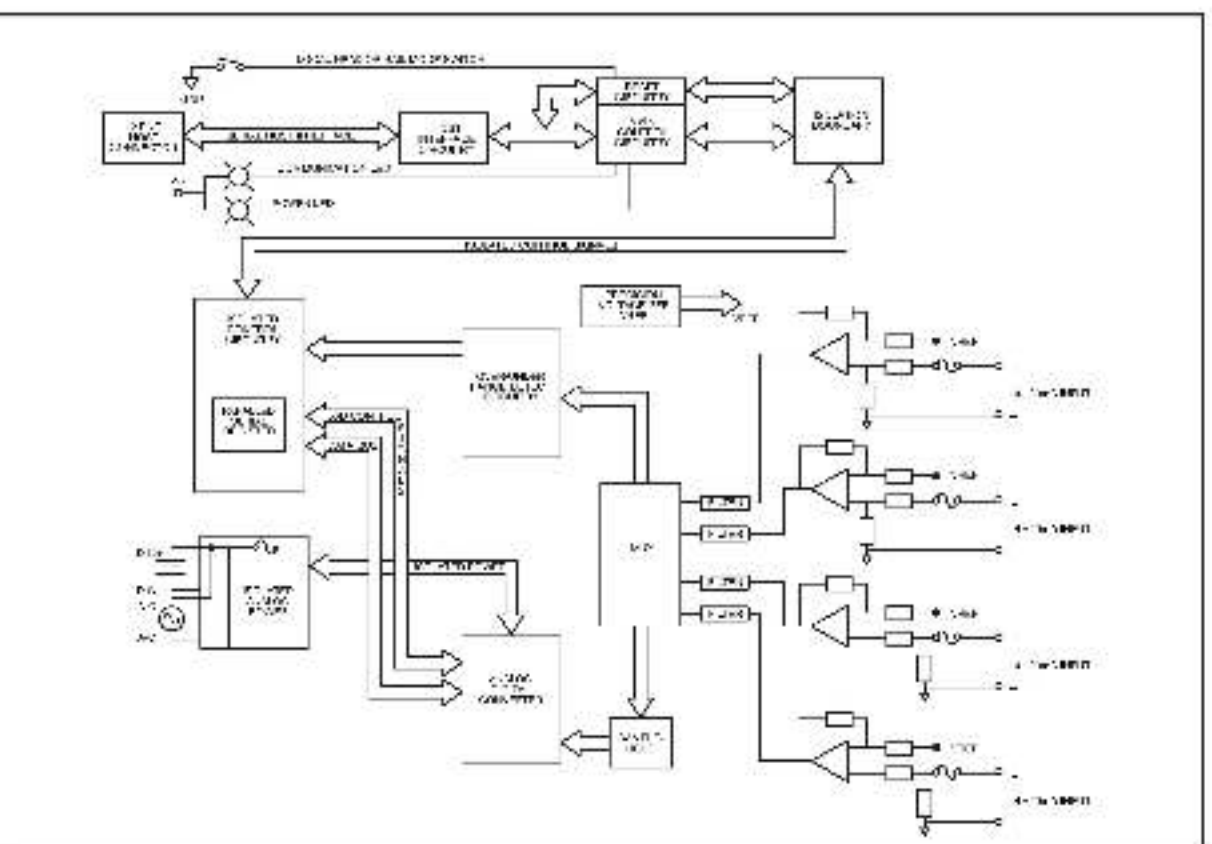
(Continued)

Input Channels

- Operating range: 4-20 mA
- Number of channels: 4 (single-ended)
- Number of commons: 1 (shared among all 4 channels)
- Resolution: 12 bits binary
- Non-linearity: ± 1 LSB maximum
- Accuracy: $\pm 0.33\%$ of full scale at 25 °C maximum
- Thermal drift: ± 50 ppm/degree C
- Type of converter: Successive approximation
- Speed of conversion: 13 μ sec
- Impedance: 278 Ohms plus 32 mA fuse resistance (an additional 200-400 Ohms)
- Input filter: 2nd order 160 Hz low pass
- Input over-current protection: 32 mA fuse per input channel
- Isolation of analog section from host and input power: 2500V RMS

Appendix B

Block Diagram



Appendix C

Sample AutoMate Program

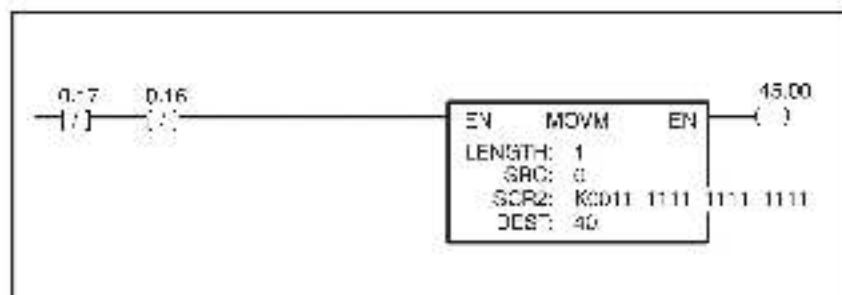
The following AutoMate program sequence can be used to interface to an AutoMate Processor that does not support the ANI block. Over a period of four scans, the program below inputs four channels from an Analog Rail module in Rail mode.

Registers Used

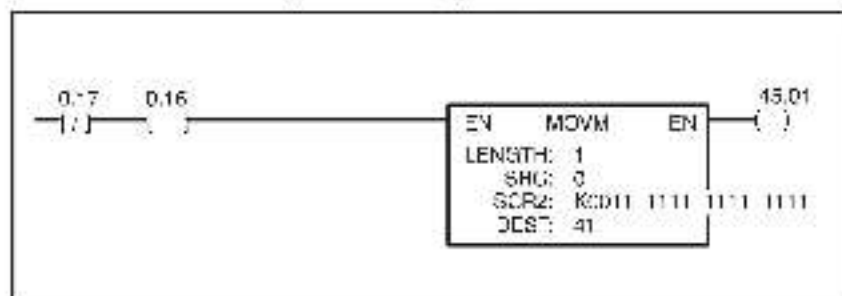
0	Register that is configured to be updated at the end of scan.
10	Value input from channel 0
41	Value input from channel 1
42	Value input from channel 2
43	Value input from channel 3
44	Counter to select channel to operate this scan
45	Coils

Beginning of the Scan

If channel 0 was read in, put the data in register 40. The channel select bits are cleared, but the under-range and over-range bits are left for later testing.

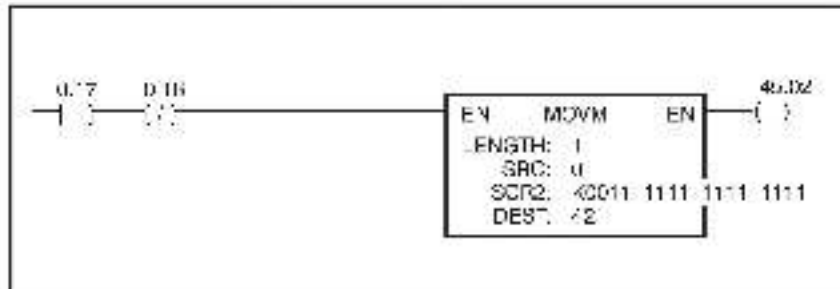


If channel 1 was read in, put the data in register 41

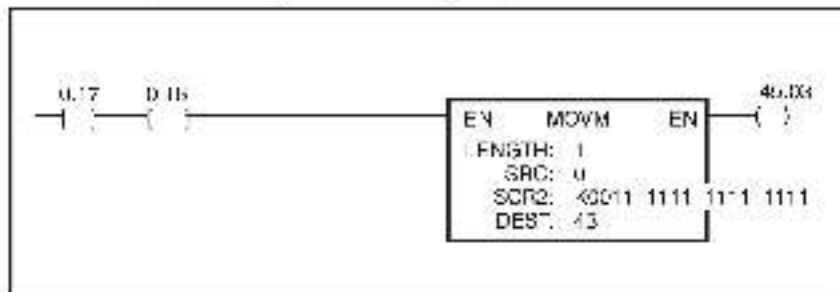


Appendix C (Continued)

If channel 3 was read in, put the data in register 42.

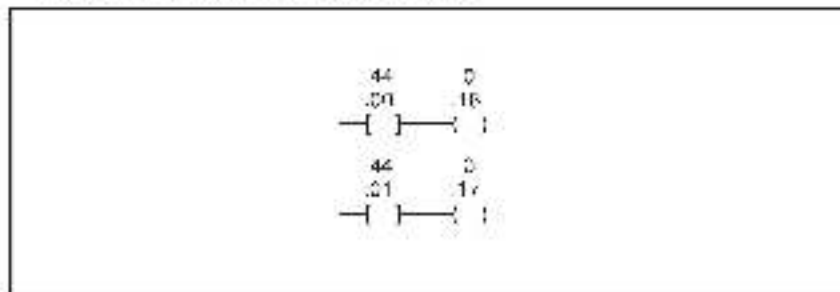


If channel 3 was read in, put the data in register 43.



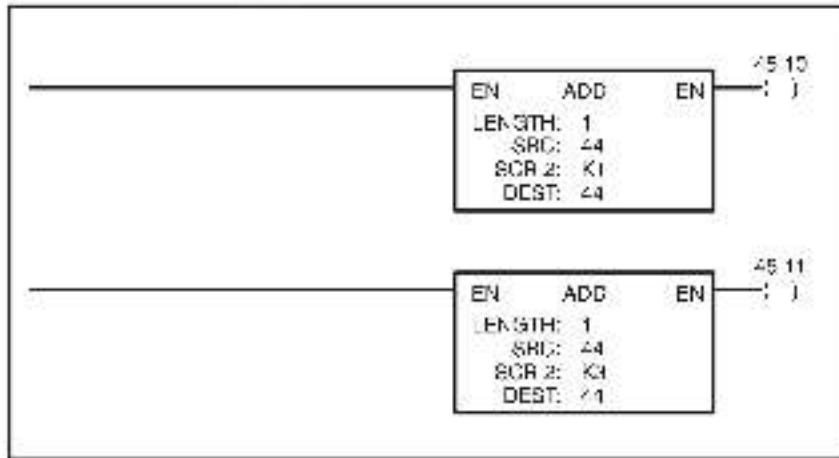
At the End of the Scan

Select the channel to read in at end of scan.



Appendix C (Continued)

Increment counter 0, 1, 2, 3 and then back to 0



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