2 Channel Analog Input Module

M/N 57C409

Instruction Manual J-3637-3

RELIANCE ELECTRIC

The information in this user's manual is subject to change without notice.

WARNING

THIS UNIT AND ITS ASSOCIATED EQUIPMENT MUST BE INSTALLED, ADJUSTED AND MAINTAINED BY QUALIFIED PERSONNEL WHO ARE FAMILIAR WITH THE CONSTRUCTION AND OPERATION OF ALL EQUIPMENT IN THE SYSTEM AND THE POTENTIAL HAZARDS INVOLVED. FAILURE TO OBSERVE THESE PRECAUTIONS COULD RESULT IN BODILY INJURY.

WARNING

UNEXPECTED MACHINE MOVEMENT MAY BE THE RESULT OF INSERTING OR REMOVING THIS MODULE OR ITS CONNECTING CABLES. POWER SHOULD BE REMOVED FROM THE MACHINE BEFORE INSERTING OR REMOVING THE MODULE OR ITS CONNECTING CABLES. FAILURE TO OBSERVE THESE PRECAUTIONS COULD RESULT IN BODILY INJURY.

CAUTION

THIS MODULE CONTAINS STATIC-SENSITIVE COMPONENTS. CARELESS HANDLING CAN CAUSE SEVERE DAMAGE.

DO NOT TOUCH THE CONNECTORS ON THE BACK OF THE MODULE. WHEN NOT IN USE, THE MODULE SHOULD BE STORED IN AN ANTI-STATIC BAG. THE PLASTIC COVER SHOULD NOT BE REMOVED. FAILURE TO OBSERVE THIS PRECAUTION COULD RESULT IN DAMAGE TO OR DESTRUCTION OF THE EQUIPMENT.

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1.0 INTRODUCTION

The products described in this instruction manual are manufactured or distributed by Reliance Electric Company or its subsidiaries.

This 2 Channel Analog Input Module is used to input analog signals to a local rack in the DCS 5000/AutoMax system. The module contains two channels that can be converted as often as once every 500 micro-seconds. Each channel provides 12 bit conversion plus sign, 100% overrange and user-programmable filters and conversion rates.

There is one isolated common for the two input channels. Inputs to the module can be either ±1 volt ±5 volts ±10 volts or 4-20 ma. The module can be configured to interrupt on every conversion.

Typically, this module is used to read analog voltages from potentiometers, tachometers, drive control systems, and process control systems.

This manual describes the functions and specifications of the module. It also includes a detailed overview of installation and servicing procedures, as well as examples of programming methods.

Related publications that may be of interest:

- J-2611 DCS 5000 PRODUCT SUMMARY
- J-3675 DCS 5000 ENHANCED BASIC LANGUAGE INSTRUCTION MANUAL
- J-3676 DCS 5000 CONTROL BLOCK LANGUAGE INSTRUCTION MANUAL
- J-3677 DCS 5000 LADDER LOGIC LANGUAGE INSTRUCTION MANUAL
- J-3690 ReSource AutoMax PROGRAMMING EXECUTIVE INSTRUCTION MANUAL VERSION 1.0
- J-3691 DCS 5000 PROCESSOR MODULE INSTRUCTION MANUAL
- J-3649 AutoMax CONFIGURATION TASK MANUAL
- J-3650 AutoMax PROCESSOR MODULE INSTRUCTION MANUAL
- J-3675 AutoMax ENHANCED BASIC LANGUAGE INSTRUCTION MANUAL
- J-3676 AutoMax CONTROL BLOCK LANGUAGE INSTRUCTION MANUAL
- J-3677 AutoMax LADDER LOGIC LANGUAGE INSTRUCTION MANUAL
- J-3687 ReSource AutoMax PROGRAMMING EXECUTIVE INSTRUCTION MANUAL VERSION 2.0
- J-3750 ReSource AutoMax PROGRAMMING EXECUTIVE INSTRUCTION MANUAL VERSION 3.0
- IEEE 518 GUIDE FOR THE INSTALLATION OF ELECTRICAL EQUIPMENT TO MINIMIZE ELECTRICAL NOISE INPUTS TO CONTROLLERS FROM EXTERNAL SOURCES

2.0 MECHANICAL/ELECTRICAL DESCRIPTION

The following is a description of the faceplate LEDs, field termination connectors, and electrical characteristics of the I/O connections.

2.1 Mechanical Description

The input module is a printed circuit board assembly that plugs into the backplane of the DCS 5000/AutoMax rack. It consists of a printed circuit board, a faceplate, and a protective enclosure. The faceplate contains tabs at the top and bottom to simplify removing the module from the rack. Module dimensions are listed in Appendix A.

The faceplate of the module contains a female connector socket and 4 LED indicators that show the status of the inputs. Input signals are brought into the module via a multi-conductor cable (P/N 57C387; see Appendix D). One end of this cable attaches to the faceplate connector while the other end of the cable has stake-on connectors that attach to a terminal strip for easy field wiring. The faceplate connector socket and cable plug are keyed to prevent the cable from being plugged into the wrong module.

On the back of the module are two edge connectors that attach to the system backplane.

2.2 Electrical Description

The input module contains two analog input channels with software-selectable filters. These channels are connected through a multiplexer to a successive approximation analog to digital converter. As supplied, the module can convert ±10 volt or ±1 volt inputs. If you add external resistors, the module can convert ±5 volt or 4-20 mA current inputs.

Each channel provides 12 bit conversion plus sign (±40%). The module provides 100% overranging in the event that the input signal exceeds the maximum normal input voltage. When in the overrange condition, the magnitude is doubled (±8191) and the accuracy is halved (bit 0 is no longer significant).

The analog to digital converter provides conversion rates as fast as once every 500 microseconds. The update period is software programmable in increments of 500 microseconds up to a maximum of 32.7675 seconds. Sample and hold circuits maintain constant input values during conversion.

Each channel contains a low pass filter with user-selectable bandwidths to smooth out transients and also provide anti-aliasing for signals with high frequency components. The filter cutoff frequencies are given in Figure 4.6.

A single isolated common is provided for both analog input channels. Input signals have 600 volt isolation to logic common. An on board DC-DC converter provides power to the isolated portion of the circuit. The ±15 volt outputs from the supply are brought to the connectors on the faceplate of the module. A circuit diagram is shown in figure 2.1. Refer to Appendix A for power supply current limitations.

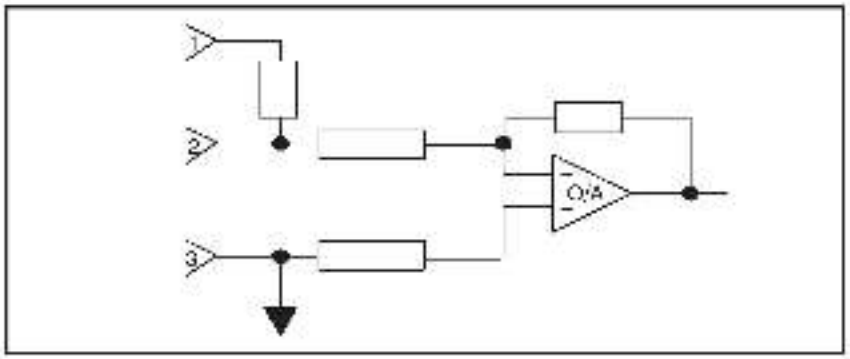


Figure 2.1 - Typical Input Circuit

There are 4 LED indicators on the faceplate of the module which reflect the status of the on-board 4 mHz clock. The top LED indicates whether common clock, which can be generated from numerous modules, is on. The next LED indicates whether this module is driving the common clock. The bottom two LEDs are used for factory testing purposes only and should be ignored by the user. See figure 2.2.

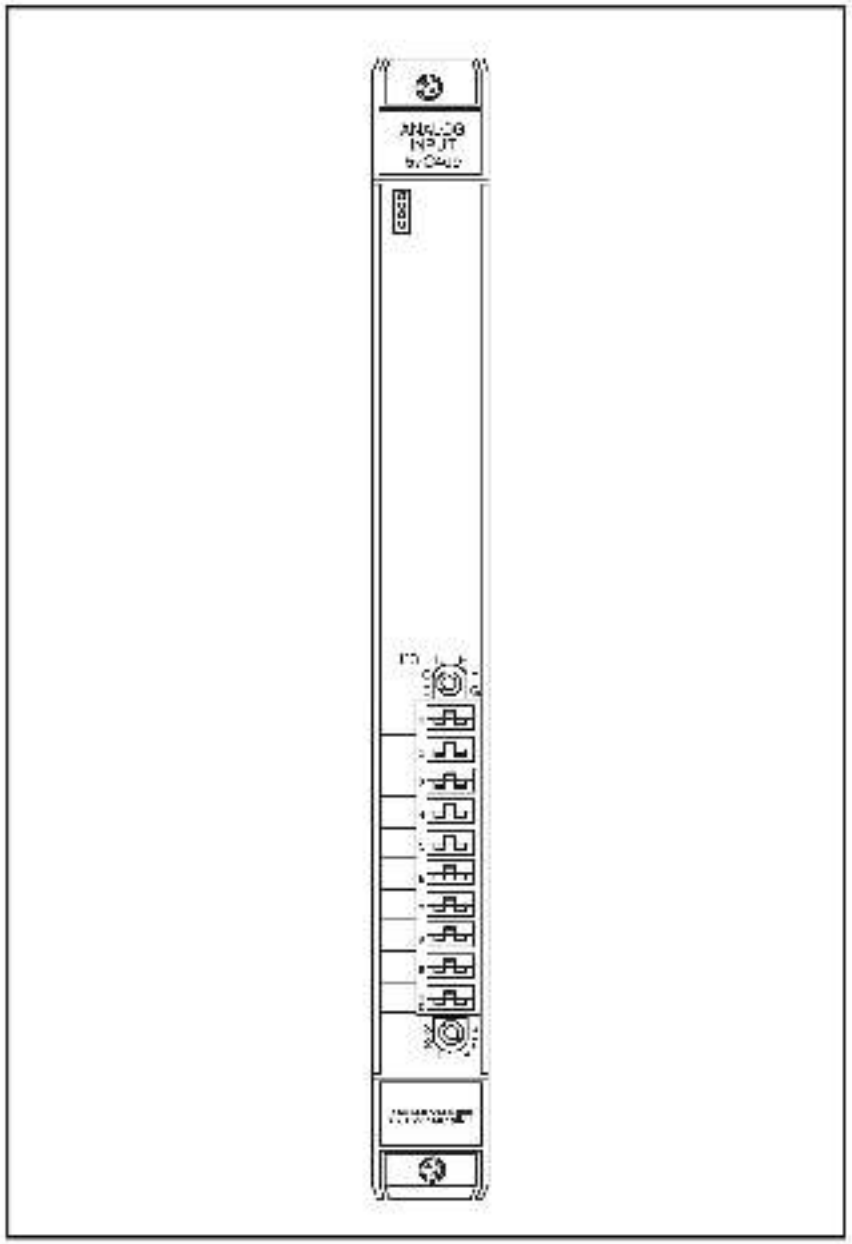


Figure 2.2 - Module Faceplate

3.0 Installation

This section describes how to install and remove the module and its cable assembly.

3.1 Wiring

The installation of wiring should conform to all applicable codes.

To reduce the possibility of electrical noise interfering with the proper operation of the control system, exercise care when installing the wiring from the system to the external devices. For detailed recommendations refer to IEEE 518.

3.2 Initial Installation

Use the following procedure to install the module:

Step 1. Turn off power to the system. All power to the rack as well as all power to the wiring leading to the module should be off.

Step 2. Mount the terminal strip (M/N 57C871) on a panel. The terminal strip should be mounted to permit easy access to the screw terminals. Make certain that the terminal strip is close enough to the rack so that the cable will reach between the terminal strip and the module.

Step 3. Fasten field wires to the terminal strip. Typical field connections are shown in figure 3.1.

Refer to Appendix C for the arrangement of terminal board connections. Make sure that all field wires are securely fastened. Note that for any voltage or current input other than ±10 volts or ± 1 volt, an external resistor must be mounted on the terminal strip.

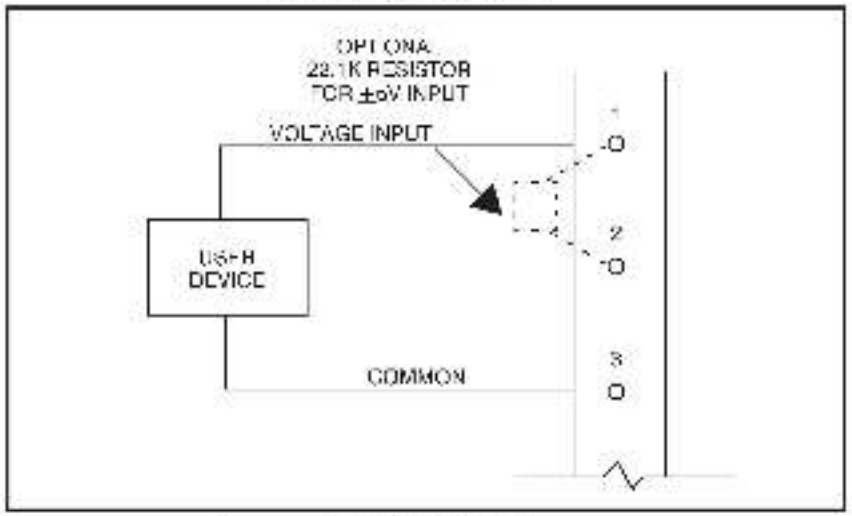


Figure 3.1 - Typical Field Signal Connections

Step 4. Take the module out of its shipping container. Take it out of the anti-static bag, being careful not to touch the connectors on the back of the module.

Step 5. Insert the module into the desired slot in the rack. The module will work only in a rack that contains a processor module. Do not attempt to use the module in a remote rack. Use a screwdriver to secure the module into the slot. Refer to figure 3.2.

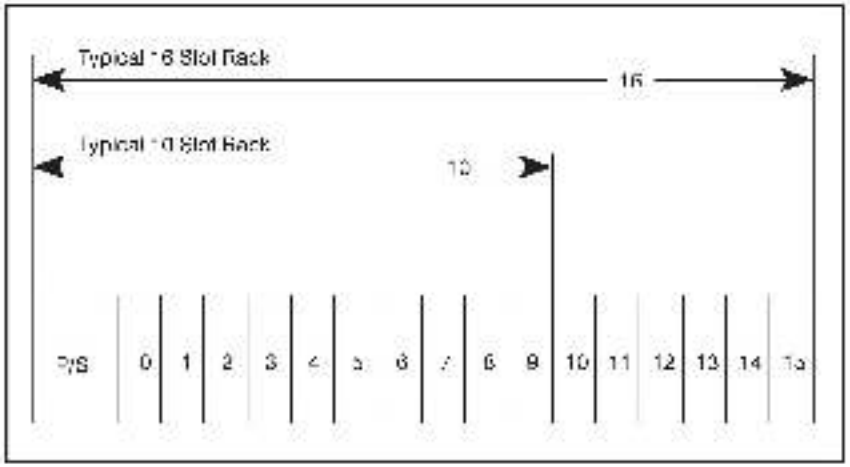


Figure 3.2 - Rack Slot Numbers

Step 6. Attach the field terminal connector (M/N 57C371) to the mating half of the module. Make certain that the connector is the proper one for this module. Use a screwdriver to secure the connector to the module.

Note that both the module and the terminal strip connector are equipped with "keys." These keys should be used to prevent the wrong cable from being connected to a module in the event that the connector needs to be removed for any reason and then reattached later.

At the time of installation, rotate the keys on the module and the connector so that they can be connected together securely. It is recommended that, for modules so equipped, the keys on each successive module in the rack be rotated one position to the right of the keys on the preceding module.

If you use this method, the keys on a particular connector will be positioned in such a way as to fit together only with a specific module, and there will be little chance of the wrong connector being attached to a module.

Step 7. Turn on power to the rack.

Step 8. Verify the installation by connecting the programming terminal to the system and running the ReSource software. Use the I/O MONITOR function.

Set registers 7 and 8 to the value 1.

Read register 1 to determine whether bits 8 and 10 are set, signifying that the common clock is being driven by another module in the rack. If they are not set, then set registers 5 and 6 on this module to the value 64. This will enable common clock on this module. Bits 8 and 10 on register 1 should now be set.

Monitor registers 0 and 1. Verify that they contain numbers proportional to the analog value on their respective channels. This confirms that the installation is complete. Refer to table 1 for the approximate voltages or currents that should be read.

Table 1

value	±1V	±10V	4-20 ma
4095	+1.0V	+10.0V	20 ma
819	+.2V	+2.0V	4 ma
0	0.0V	0.0V	0 ma
-1095	-1.0V	-10.0V	

Step 8 Determine offset and gain compensation. This is necessary because manufacturing tolerances on the module can result in small offset and gain differences (See figure 3.3)

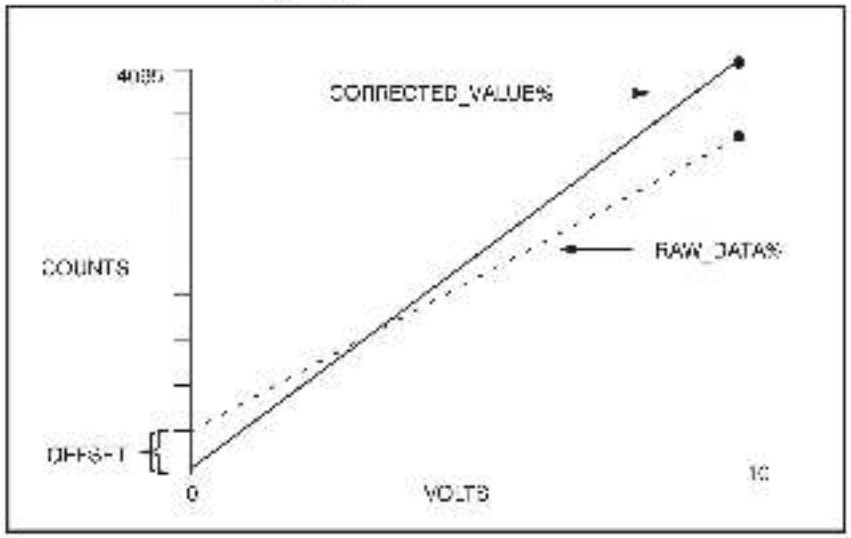


Figure 3.3 - Offset and Gain

These can easily be compensated for in software. Perform the following steps to determine the compensation values:

Set the analog input voltage to 0 volts. Use the I/O MONITOR to read the digital value. This is the offset.

Set the analog input voltage to maximum. Use the I/O MONITOR to read the digital value. Subtract the offset calculated in the previous step from this number. The result is the gain.

Use the following equation in your application program to compensate the data.

(CORRECTED VALUES=(RAW DATA% - OFFSET%) * 4095/GAIN%

3.3 Module Replacement

Use the following procedure to replace a module:

Step 1. Turn off power to the rack and all connections.

Step 2. Use a screwdriver to loosen the screws holding the connector to the module. Remove the connector.

Step 3. Loosen the screws that hold the module in the rack. Remove the module from the slot in the rack.

Step 4. Place the module in the anti-static bag it came in, being careful not to touch the connectors on the back of the module. Place the module in the cardboard shipping container.

Step 5. Take the new module out of the anti-static bag, being careful not to touch the connectors on the back of the module.

Step 6. Insert the module into the desired slot in the local rack. Use a screwdriver to secure the module into the slot.

Step 7. Attach the field terminal connector (M/N 57C371) to the mating half on the module. Make certain that the connector keys are oriented correctly and that the connector is the proper one for this module. Use a screwdriver to secure the connector to the module.

Step 8. Turn on power to the rack.

4.0 PROGRAMMING

This section describes how the data is organized in the module and provides examples of how the module is accessed by the application software. For more detailed information, refer to DCS 5400 Enhanced BASIC Language Instruction Manual (L-3600) or AutoMax Enhanced BASIC Language Instruction Manual (L-3675).

4.1 Register Organization

The data in the input module is organized as seven 16 bit registers. There is a set of registers for each analog channel. Channel 0 uses registers 0,2,5,7, and 9. Channel 1 uses registers 1,3,6,8, and 10. Register 4 provides status information on the common clock signal which is shared by both channels.

Registers 0 and 1 contain the 2's complement digital value of the analog input. The analog to digital converter provides a precision of 12 bits plus sign. It also provides 100% overrange capability. This means that if the input is maintained within the specified range, the digital value will vary ±4095, with each of the bits containing significant information. If the input exceeds the specified range, the digital value will vary ±8191, but bit 0 will no longer be significant. These registers are read only. Refer to figure 4.1.

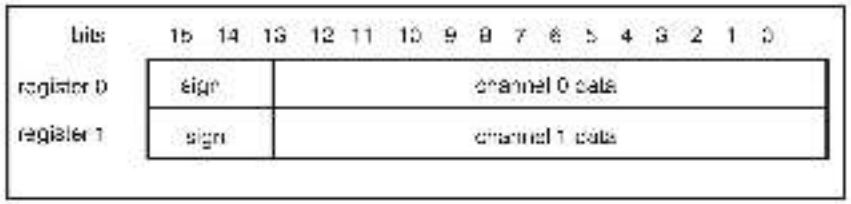


Figure 4.1 - Analog Input Registers

Registers 2 and 3, which are also read only, contain the time remaining until the next analog to digital conversion. Each count is equivalent to 500 microseconds. Refer to figure 4.2.

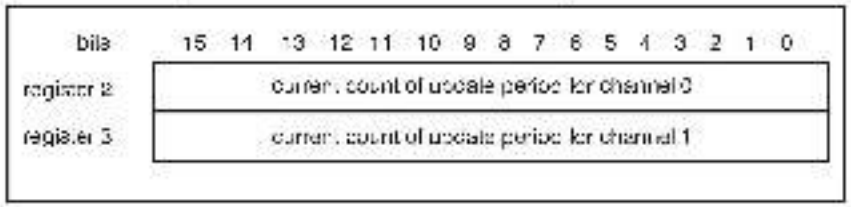


Figure 4.2 - Current Count Registers

Register 4 contains the common clock status. Bits 8 and 10 indicate that the common clock is being driven by a module in the rack. These bits must be set for the module to function correctly. Bit 6 indicates that this module is driving the common clock. Register 4 is read only. Refer to figure 4.3.

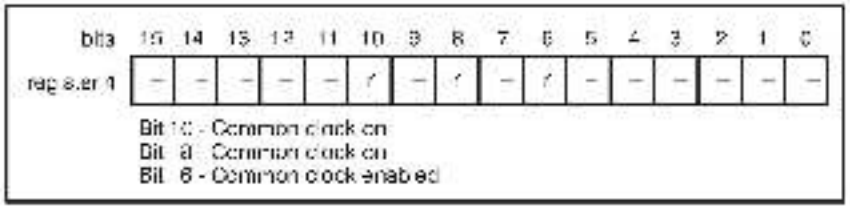


Figure 4.3 - Common Clock Status Register

Registers 5 and 6 contain the interrupt control registers. Each channel may be programmed to interrupt independently of the other. With the exception of bit 6 in each register, these registers are controlled by the operating system and must not be written to by the user. Refer to figure 4.4.

For this module to operate properly, the common clock must be present on the backplane. The top LED on the module faceplate indicates whether common clock is present. Note that the common clock signal can be generated from a number of I/O modules, including this module (570108), 570121, and 570111. If this module is to generate the common clock, bit 6 in either registers 5 or 6 must be set. Refer to figure 4.4.

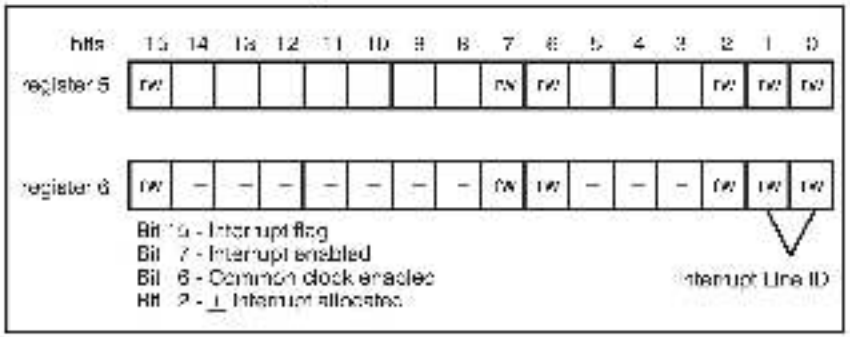


Figure 4.4 - Interrupt Control Registers

Registers 7 and 6 contain the update period for the analog to digital conversion. Each count in these registers is equivalent to 500 microseconds. The update period may range from 500 microseconds to 32.768 seconds. These two registers must be initialized before the common clock is enabled on the backplane. Refer to figure 4.5. Refer to figure 4.4 for more information about the common clock.

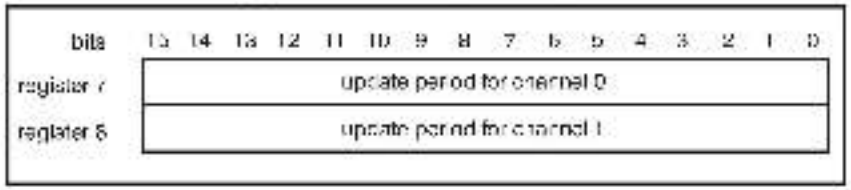


Figure 4.5 - Analog Update Registers

Registers 9 and 10 contain the input filter being used. The purpose of the filter is to remove signal components that are beyond the sampling frequency. Note that the module requires a short delay between statements used to initialize these two registers. The minimum delay time between initialization of the two registers is 5.5 msec. The input filter registers must be initialized after the common clock is turned on. Refer to figure 4.6 for the cutoff frequencies available.

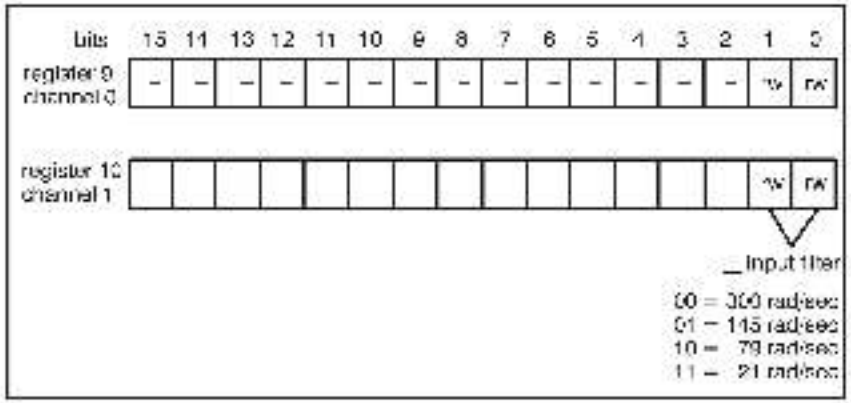


Figure 4.6 - Input Filter Selection Registers

4.2 Configuration

Before any application programs can be written, it is necessary to configure, or set, the definitions of system-wide variables (i.e. those that must be globally accessible to all tasks.

For DCS 5000 and AutoMax Version 2.1 and earlier, you define system-wide variables by writing a Configuration task. For AutoMax Version 3.0 and later, you define system-wide variables using the AutoMax Programming Executive. After these variables are defined, you can generate the configuration file automatically, which eliminates the requirement to write a configuration task for the rack. If you are using AutoMax Version 2.1 or earlier, refer to Appendix E for example that show how to define variables in the configuration task. If you are using AutoMax Version 3.0 or later, see the AutoMax Programming Executive (J-3750) for information about configuring variables.

4.3 Reading And Writing Data In Application Tasks

In order for an input module to be referenced by application software, it is first necessary to assign symbolic names to the physical hardware. In AutoMax Version 2.1 and earlier, this is accomplished by ODEF statements in the configuration task. See Appendix E for an example. In AutoMax version 3.0 and later, you assign symbolic names using the Programming Executive.

Each application program that references the symbolic names assigned to the input module in configuration must declare those names COMMON.

The frequency with which tasks, or application programs, read their inputs and write their outputs depends on the language being used. Ladder logic and control block tasks read inputs once at the beginning of each scan and write outputs once at the end of scan. BASIC tasks read an input and write an output for each reference throughout the scan.

4.3.1 BASIC Task Example

This example will read an analog input from channel 0 once every second and store the value in the symbol CURRENT_VALUE%. The analog value will be digitized every .1 second.

```
1000  !
1002  ! common data declarations
1004  !
1005  COMMON ANALOG_INPUT_0%      \ Data from channel 0
1010  COMMON CLK_ENABLE_0@        \ Common clock enable - 0
1011  COMMON CLK_ENABLE_1@        \ Common clock enable - 1
1030  COMMON UPDATE_TIME_0%       \ Update period for channel 0
1040  COMMON INPUT_0_FILTER%      \ Input filter for channel 0
1401  !
1450  ! local data declarations
1475  !
1500  LOCAL  CURRENT_VALUE%       \ Current value of analog input
1401  !
2000  INPUT_0_FILTER% = 2         \ 79 radian crossover frequency
2010  UPDATE_TIME_0% = 200        \ .1 second conversion
2011  CLK_ENABLE_1@ = TRUE        \ Turn on the clock
2030  CLK_ENABLE_1@ = TRUE        \ Must turn on both outputs
2500  !
3001  ! Place any additional initialization statements here
4000  !
4001  ! The rest of the task is run every 1.0 seconds
4002  !
5000  START EVERY 1 SECONDS
5010  CURRENT_VALUE% = ANALOG_INPUT_0%
1300  END
```

The symbolic names defined as "COMMON" reference the inputs defined in the configuration. The symbolic name CURRENT_VALUE% is local to the BASIC task and does not have I/O associated with it.

4.3.2 Control Block Task Example

This example will read an analog input from channel 1 every 25 milliseconds and store the inverted value in the symbol READ NG%. The analog value will be digitized every 500 microseconds.

```
1000 !  common data declarations
1001 !
1005 COMMON ANALOG_INPUT_1%    \ Data from channel 1
1010 COMMON CCLK_ENABLE_CC     \ Common clock enable - 0
1020 COMMON CCLK_ENABLE_1%     \ Common clock enable - 1
1030 COMMON UPDATE_TIME_1%     \ Update period for channel 1
1040 COMMON INPUT_1_FILTER%    \ Input filter for channel 1
1400 !
1450 ! local data declarations
1475 !
1500 LOCAL READING%            \ Current negative value of input
1900 !
1900 ! task initialization
1950 !
2000 INPUT_1_FILTER% = 0       \ 300 rad/sec crossover frequency
2010 UPDATE_TIME_1% = 1        \ 500 microsecond conversion
2020 CCLK_ENABLE_CC = TRUE     \ Turn on the clock
2030 CCLK_ENABLE_1% = TRUE     \ Must turn on both outputs
4000 !
4001 ! Place any additional initialization statements here
4002 !
4900 ! The rest of the task is run every 25 milliseconds
4950 !
5000 CALL SCAN_LOOP(TICKS=100)
5010 CALL INV_INTEG(INPUT = ANALOG_INPUT_1% , &
        OUTPUT = READING%)
10000 END
```

The symbolic names defined as "COMMON" reference the inputs defined in the configuration. The symbolic name "READING%" is local to the BASIC task and does not have I/O associated with it.

4.4 Using Interrupts in Application Tasks

Interrupts are used to synchronize software tasks with the analog to digital conversion. This input module supports separate interrupts for each A/D channel. The update period may be specified from 500 microseconds up to a maximum of 32.7675 seconds in increments of 500 microseconds.

In order to use interrupts on the input module, it is necessary to assign symbolic names to the interrupt control registers. In AutoMax Version 2.1 and earlier, this is accomplished with ICOEF statements in the configuration task. See Appendix E for an example. In AutoMax Version 3.0 and later, you assign symbolic names using the Programming Executive.

Only one task may act as a receiver for a particular hardware interrupt. That task should declare the symbolic names assigned to the interrupt control registers on the input module as COMMON.

4.4.1 BASIC Task Example

The following is an example of a BASIC task that handles interrupts from channel 0 from the input module.

```
1000 !
1002 ! common data declarations
1005 !
1004 COMMON ANALOG_INPUT_0%    \ Data from channel 0
1005 COMMON ISCR_CHANNEL_0%    \ Interrupt status & control 0
1010 COMMON COMMON_CLOCK_ENABLE% \ Common clock enable 0
1015 COMMON CCLK_ENABLE_1%     \ Common clock enable 1
1020 COMMON UPDATE_TIME_0%     \ Update period for channel 0
1025 COMMON INPUT_0_FILTER%    \ Input filter for channel 0
1100 !
1150 ! local data declarations
1175 !
1200 LOCAL     ANALOG_VALUE%   \ Analog value
2000 !
2001 !set up the conversion parameters
2010 !
2011 INPUT_0_FILTER% = 2       \ 20 radisec filter
2900 !
2901 ! The following statement connects the software CHANNEL_0_EVENT
3000 ! to the interrupt defined in ISCR_CHANNEL_0%. The event name
3001 ! should be as meaningful as possible. The watchdog timeout has
3002 ! been set to 1.0 clock ticks (@60 Hz/sec). 1 tick
3003 ! equals .0055 seconds. If the time between
3004 ! interrupts exceeds this value, a bus error will
3005 ! be indicated on the processor's LED and the system
3006 ! will be stopped. For more information refer to
3007 ! the Enhanced BASIC Instruction manual (p. 2675).
3008 !
3010 EVENT NAME=CHANNEL_0_EVENT, &
       INTERRUPT_STATUS=ISCR_CHANNEL_0%, TIMEOUT=120
4000 !
4001 UPDATE_TIME_0% = 1000        \ Convert every 5 seconds
4002 ! The following statements enable "common clock" on this module.
4005 ! If there is more than one interrupt task in a chassis, the
4004 ! task that enables "common clock" should always be the lowest
4005 ! priority task.
4006 !
4010 CCLK_ENABLE_0% = TRUE        \ Turn on the clock
5000 !
5001 ! Place any additional initialization statements here
5002 !
6000 !
6001 ! The next statement synchronizes the task with the external
6002 ! event (the interrupt). Task execution will be suspended
6003 ! until the interrupt occurs. If this task is the highest
6004 ! priority task waiting to execute at the time of the
6005 ! interrupt, it will become active. If it is not the highest
6006 ! priority task, it will remain suspended until all higher
6007 ! priority tasks have executed, at which point it will become
6008 ! active.
6009 !
6010 WAIT ON CHANNEL_0_EVENT
7000 !
7001 !
7002 ! The next statement performs the interrupt service routine
7005 !
7010 ANALOG_VALUE% = ANALOG_INPUT_0%
8000 GO TO 6010
10000 END
```

4.4.2 Control Block Task Example

The following is an example of a control block task that handles interrupts from channel 1 of the input module.

```
1000 !
1001 ! common data declarations
1005 !
1004 COMMON ANALOG_INPUT_1%    ! Data from channel 1
1005 COMMON ISCH_CHANNEL_1%    ! Interrupt status & control 1
1010 COMMON CCLK_ENABLE_0%     ! Common clock enable 0
1015 COMMON CCLK_ENABLE_1%     ! Common clock enable 1
1020 COMMON UPDATE_TIME_1%     ! Update period for channel 1
1025 COMMON INPUT_1_FILTER%    ! Input filter for channel 1
1200 !
1300 ! local data declarations
1400 !
1401 LOCAL   LOOP_GAIN%        ! Gain of amplifier
1402 LOCAL   OFFSET%           ! Amplifier offset
1405 LOCAL   NORM_ANALOG_IN%   ! Analog value
1500 !
2000 !
2001 ! set up the conversion parameters
2002 !
2010 UPDATE_TIME_1% = 100      ! Convert every 10 milliseconds
2011 INPUT_1_FILTER% = 2       ! 79 rad/sec filter
3000 !
3001 ! The following statement commands the name CHANNEL_1_EVENT
3002 ! to the interrupt defined in ISCH_CHANNEL_1%. The event name
3003 ! should be as meaningful as possible. The watchdog timeout has
3004 ! been set at 12 clock ticks (by omission). If the time between
3005 ! interrupts exceeds this value, a bus error will
3006 ! be indicated on the processor's LED and the system
3007 ! will be stopped. For more information refer to the
3008 ! Enhanced BASIC Language Instruction Manual (J9575)
3009 !
3010 EVENT NAME=CHANNEL_1_EVENT, &
      INTERRUPT_STATUS=ISCH_CHANNEL_1%, TIMEOUT=12
4000 !
4001 ! The following statements enable "common clock" on this module.
4002 ! If there is more than one interrupt task in a chassis, the
4003 ! task that enables "common clock" should always be the lowest
4004 ! priority task.
4005 !
4010 CCLK_ENABLE_0% = FALSE      ! Turn on the clock
4011 CCLK_ENABLE_1% = TRUE       ! Will turn on both outputs
5000 !
5001 ! Place additional initialization software here
5002 !
6000 !
6001 ! The next statement synchronizes the task with the external
6002 ! event via the interrupt. Task execution will be suspended
6003 ! until the interrupt occurs. If this task is the highest
6004 ! priority task to execute at the time of the interrupt it
6005 ! will become active. If it is not the highest priority task it
6006 ! will remain suspended until all higher priority tasks have
6007 ! executed, at which point it will become active.
6008 !
6010 CALL SCAN_LOOP( TICKS=9, EVENT=CHANNEL_1_EVENT)
7000 !
7001 !
7002 ! The next statements perform the interrupt service routine
7010 CALL AMPLIFIER( INPUT1=ANALOG_INPUT_1%,  &
      GAIN1=LOOP_GAIN%, INPUT2=OFFSET%, LOOP_GAIN%,  &
      OUTPUT=NORM_ANALOG_IN% )
13000 END
```

4.5 Restrictions

This section describes limitations and restrictions on the use of this module.

4.5.1 Writing Data to Registers

Registers 0-4 are read only and may not be written to by the application software. Attempts to write to them will cause a bus error (severe system error). The following are examples from programs that write to the module and should therefore be avoided:

a. Referencing the module on the left side of an equal sign in a LET statement in a control block or BASIC task.

b. Referencing an analog input as an output in a control block function.

4.5.2 Use In Remote I/O Racks

This module must not be used in a remote rack. A processor module must be located in the same rack as this 2 Channel Analog Input module.

4.5.3 Initializing or Updating Filter Registers

A minimum of two msec. is required between programming statements used to initialize or update the filter registers (3 and 10).

5.0 DIAGNOSTICS AND TROUBLESHOOTING

This section explains how to troubleshoot the module and field connections.

5.1 Incorrect Data

Problem: The data is either always off, always on, or different than expected. The possible causes of this are a module in the wrong slot, a programming error, or a malfunctioning module. It is also possible that the inputs are either not wired or wired to the wrong device. Use the following procedure to isolate the problem.

Step 1 Verify that the input module is in the correct slot and that the I/O configurations are correct.

Refer to Figure 3.2. Verify that the slot number being referenced agrees with the slot number defined in the configuration rack. Verify that the register number and the bit number are correct.

Step 2 Verify that the module can be accessed.

Connect the programming terminal to the system and run the Reference Software. Use the I/O MONITOR function to display the eleven registers of the input module.

Step 3 Verify that the user application program is correct.

Verify the application program has defined as COMMON any symbolic names associated with the module.

Verify that an update period has been written to registers 7 and 8. Remember that each count is .0005 seconds (500 microseconds). This value specifies the frequency with which the analog values will be converted to digital numbers.

Verify that common clock has been turned on. The uppermost LED on the faceplate of the module should be lit. If common clock is not present on the backplane, the module will not convert the analog inputs to digital values. If common clock is originating from this module, remember that bit 6 in registers 5 and 6 must be set.

Verify that the input filters in registers 9 and 10 have been set to the proper values for the signals connected to the module. If the filter values are set too low, the filters will remove useful signal information. If they are set too high the module may convert noise instead of the actual signal.

Step 4 Verify that the input is wired to the correct device.

Verify that all connections at the terminal strip are tight. Refer to Figure 3.1 for typical field connections and Appendix C for terminal strip connections. Make sure that each input channel is wired to the correct field device.

Connect a voltmeter to the proper points on the terminal strip and confirm that the external device is generating the correct voltage or current.

Check the cable continuity between the transducer and the terminal strip.

Step 5. Verify that the hardware is working correctly.

With a voltmeter connected to the proper points on the terminal strip, generate a series of different voltages or currents. Verify that registers 0 and 1 contain digital values proportional to the input voltages. If the digital values are incorrect, perform the following operations:

- Systematically swap out the input module and the processor module(s). If the problem persists, take all of the modules except one processor module and the input module out of the backplane. If the problem is now corrected, one of the other modules in the rack is malfunctioning. Reconnect the other modules one at a time until the problem reappears. If none of these tests reveals the problem, replace the backplane.

5.2 Bus Error

Problem: A "31" or "51" through "58" appears on the Processor module's I - 3. This error message indicates that there was a bus error when the system attempted to access the module. The possible causes of this error are a missing module, a module in the wrong slot, or a malfunctioning module. It is also possible that the user has attempted to write to the wrong registers on the module. Use the following procedure to isolate a bus error:

Step 1. Verify that the input module is in the correct slot and that the I/O definitions are correct.

Refer to Figure 3.2. Verify that the slot number being referenced agrees with the slot number defined in the configuration task. Verify that the register number is in the range 0-10.

Step 2. Verify that the module can be accessed.

Connect the programming terminal to the system and run the ReSource Software. Use the I/O MONITOR to display the eleven registers on the input module.

If the programmer is able to monitor the inputs, the problem lies in the application software (proceed to step 3). If the programmer cannot monitor the inputs, the problem lies in the hardware (proceed to step 4).

Step 3. Verify that the user application program is correct.

Registers 0 thru 4 of the input module cannot be written to. If a BASIC task caused such a bus error, the error log will contain the statement number in the task where the error occurred. If a control block task caused the error, you will need to search the task for any instances in which you wrote to an input.

Step 4. Verify that the hardware is working correctly.

Verify the hardware functionality by systematically swapping out the input module, the processor module(s), and the backplane. After each swap, if the problem is not corrected, replace the original item before swapping out the next item.

5.3 Interrupt Problems

Problem: No interrupts at all or too many (unexpected) interrupts signified by error codes being displayed on the faceplate of the Processor module. Go through the following steps first before going on to the more specific troubleshooting steps.

Step 1 Verify that the input module is in the correct slot and that the I/O definitions are correct.

Refer to Figure 3.2. Verify that the slot number being referenced agrees with the slot number defined in the configuration.

Verify that the configuration task contains the proper interrupt control definitions.

Step 2 Verify that the user application program is correct.

Verify that the application program that uses the symbolic names assigned to the module in the configuration task has defined those names as COMMON.

Compare your interrupt task with the examples given in sections 4.4.1 and 4.4.2. Make sure that the actions shown in the examples are performed in the same order in your program.

5.3.1 No Interrupts

Problem: The program does not execute but no error codes are displayed on the Processor module faceplate. If interrupts are never received by the application program and the watchdog timeout parameter in the event definition was disabled, the program will never execute.

The watchdog timer for this module must never be disabled. Before you can determine why the program is not executing, you must first set the timeout parameter in the event definition. Run the program again and proceed to section 5.3.2.

5.3.2 Hardware Event Time-Out

Problem: All tasks in the chassis are stopped and error code "12" appears on the faceplate of the processor module. The interrupt has either never occurred or is occurring at a slower frequency than the value specified in the "timeout" parameter in the event definition. Use the following procedure to isolate the problem.

Step 1 Verify that the timeout value is set correctly.

Check the value specified in the "timeout" parameter in the event definition. The unit is in ticks. Each tick is equal to 5.5 msec. The timeout value should be at least 2 ticks greater than the interrupt frequency. It can reasonably range up to 1.5 times the interrupt frequency.

Step 2 Verify that the user application program is correct.

Review the examples in section 4.4. Make certain that common block has been enabled.

Step 3. Verify that the hardware is working correctly.

Systematically swap out the input module, the processor module(s), and the backplane. After each swap, if the problem is not corrected, replace the original item before swapping out the next item.

5.3.3 Hardware Event Count Limit Exceeded

Problem: All tasks in the chassis are stopped and error code "1b" appears on the faceplate of the processor module. A hardware interrupt has occurred but no task is waiting. Use the following procedure to isolate the problem.

Step 1. Verify that the user application program is correct.

Verify that your interrupt response task contains either a "WAIT ON event" or "CALL SCAN_LOOP" statement that will be executed. Check carefully to determine whether a higher priority task is preventing the interrupt response task from running. Make certain that the ordering of your statements agrees with the examples in section 4.4 and that the lowest priority task enables common clock.

Step 2. Verify that the hardware is working correctly.

Systematically swap out the input module and the processor module(s). If the problem persists, take all of the modules except one processor module and the input module out of the backplane. If the problem is now corrected, one of the other modules in the rack is malfunctioning. Re-connect the other modules one at a time until the problem reappears. If none of these tests reveals the problem, replace the backplane.

5.3.4 Illegal Interrupt Detected

Problem: All tasks in the chassis are stopped and error code "1F" appears on the faceplate of the processor module. A hardware interrupt has occurred but no event has been defined. Use the following procedure to isolate the problem.

Step 1. Verify that the user application program is correct.

Verify that your interrupt response task contains an "EVENT" statement to be executed. Check carefully to determine whether a higher priority task is preventing the interrupt response task from running. Make sure that the ordering of your statements agrees with the examples in section 4.4.

Step 2. Verify that the hardware is working correctly.

Systematically swap out the input module and the processor module(s). If the problem persists, take all of the modules except one processor module and the input module out of the backplane. If the problem is now corrected, one of the other modules in the rack is malfunctioning. Re-connect the other modules one at a time until the problem reappears. If none of these tests reveals the problem, replace the backplane.

Appendix A

Technical Specifications

Ambient Conditions

- Storage temperature: −40C - 65C
- Operating temperature: 0C - 60C
- Humidity: ≤ 90% non condensing

Maximum Module Power Dissipation

- 25 Watts

Dimensions

- Height: 11.75 inches
- Width: 1.25 inches
- Depth: 7.375 inches

System Power Requirements

- +5 volts: 3000 ma

Isolated Power Supply

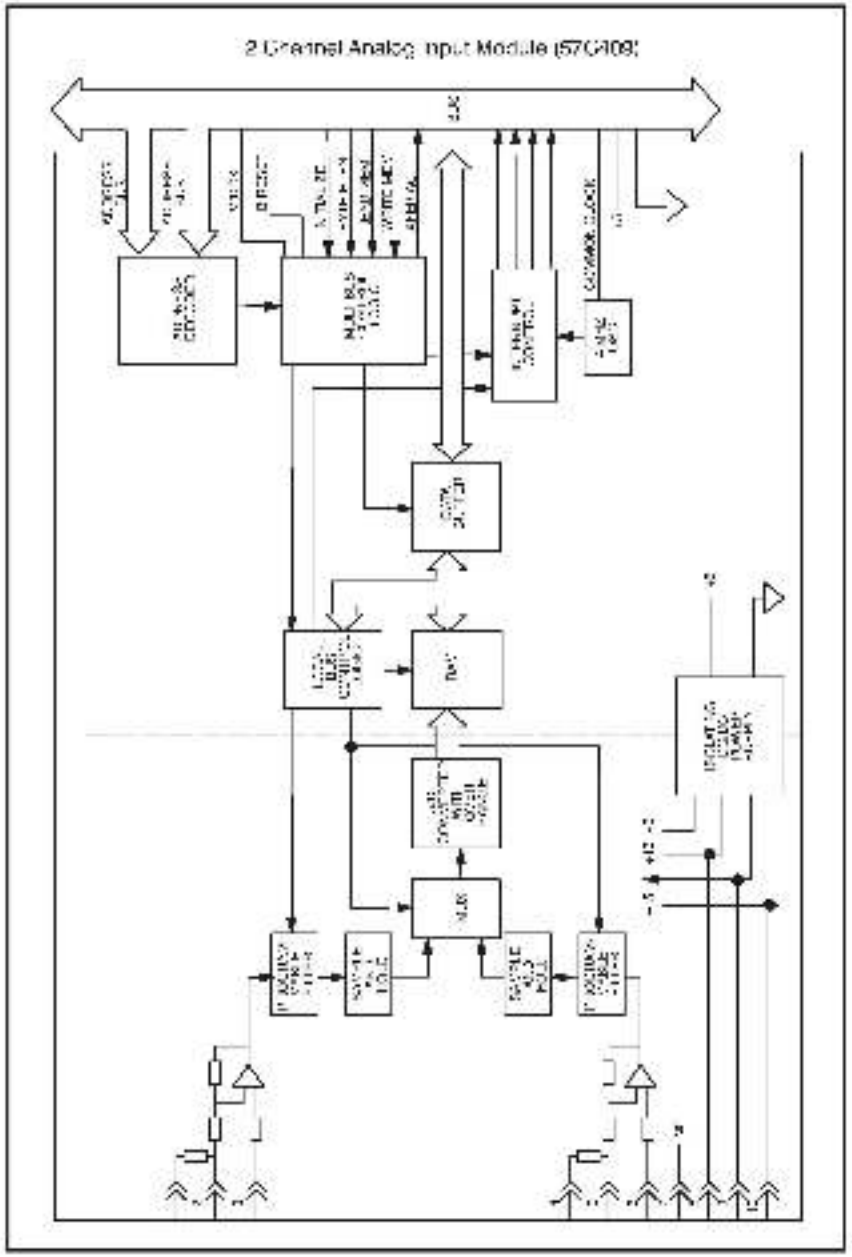
- +15 volts: 25 ma
- −15 volts: 25 ma
- Accuracy: ±1%
- Thermal Drift: ±.01% per degree C

Analog/Digital Converter

- Number of input channels: 8
- Repeatability: 1 LSB = .025%
- Linearity: ± .002% ± ½ LSB
- Thermal drift: .015% per degree C
- Offset: −70 mv - −55mv max
- Update period: 500 micro-seconds to 32.767 seconds
- Two inputs per isolated common
- 600 volt isolation

Appendix B

Module Block Diagram



Appendix C

Field Connections

Conn. Pin No.	Function	
1	±10 Volts Channel 0	(1)
2	±1 Volt Channel 0	(2)
3	common	
4	±10 Volts Channel 1	(1)
5	±1 Volt Channel 1	(2)
6	common	
7	no connection	
8	+15 Volts isolated	
9	common	
10	-15 Volts isolated	

Note 1 The input may be modified to accept ±5 volts by connecting a 22.1K ohm resistor between terminals 1 & 2 or 4 & 5.

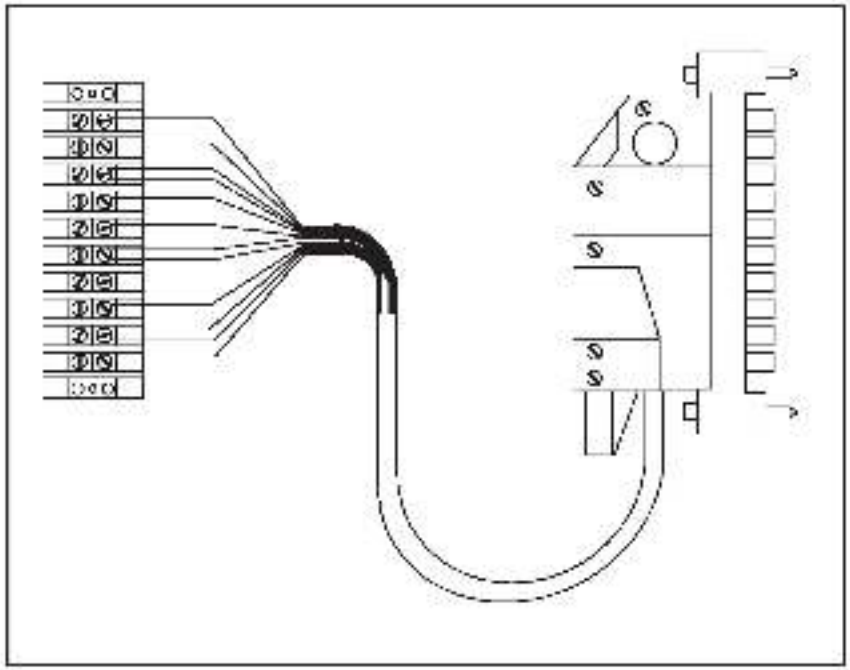
Note 2 The input may be modified to accept a ±20 ma current signal by connecting 51 ohm resistor between terminals 2 & 3 or 5 & 6.

Appendix D

Related Components

57C371 - Terminal Strip/Cable Assembly

This assembly consists of a terminal strip, cable, and mating connector. It is used to connect field signals to the faceplate of the input module.

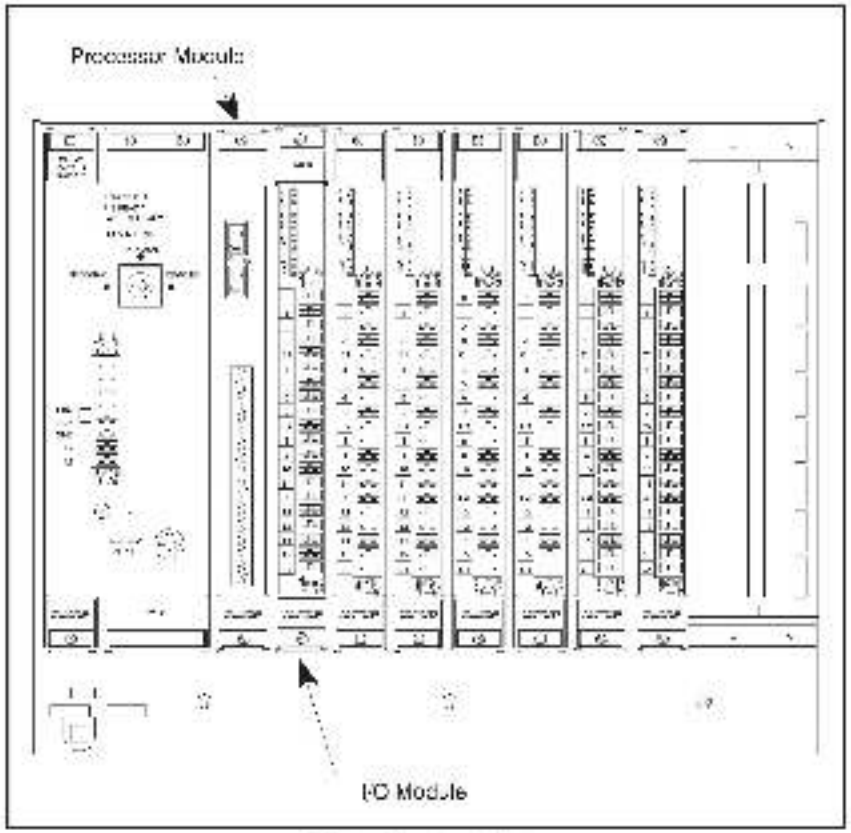


Appendix E

Defining Variables in the Configuration Task

Local I/O Definition

This section describes how to configure the output module when it is located in the same rack as the processor module that is referencing it. Refer to the figure below. Note that this procedure is used only if you are using the AutoMax Programming Executive software version 2.1 or earlier.



Module in a Local Rack

16 Bit Register Reference

Use the following method to reference a 16 bit register as a unit. Analog input data, update period, interrupt control, and filter selection registers are typically referenced this way. The symbolic name of each register should be as meaningful as possible.

nnnnn IODEF SYMBOLIC_NAME%, SLOT=s, REGISTER=r

Bit Reference

Use the following method to reference individual bits on the module. Common clock status and control bits are typically referenced this way. The symbolic name of each bit should be as meaningful as possible.

nnnnn IODEF SYMBOLIC_NAME@, SLOT=s, REGISTER=r, BIT=b

where:

nnnnn - BASIC statement number. This number may range from 1-32767.

SYMBOLIC_NAME% - A symbolic name chosen by the user and ending with (%). This indicates an integer data type and all references will access register "r".

SYMBOLIC_NAME@ - A symbolic name chosen by the user and ending with (@). This indicates a boolean data type and all references will access bit number "b" in register "r".

SLOT - Slot number that the module is plugged into. This number may range from 0-15.

REGISTER - Specifies the register that is being referenced. This number may range from 0-15.

BIT - Used with boolean data types only. Specifies the bit in the register that is being referenced. This number may range from 0-15.

Examples of Local I/O Definitions

The following statement assigns the symbolic name POSITION% to register 3 of the input module located in slot 4:

1020 IODEF POSITION%, SLOT=4, REGISTER=3

The following statement assigns the symbolic name CCLK_ON@ to bit 8 of register 4 on the input module located in slot 7:

2050 IODEF CCLK_ON@, SLOT=7, REGISTER=4, BIT=8

Sample Configuration Task

The following is an example of a configuration task for the input module.

```
1000
1001
1002
1003      analog input
1004
1005  IOCF    ANALOG_INPUT_0%[SLOT=4, REGISTER=0]
1006  IOCF    ANALOG_INPUT_1%[SLOT=4, REGISTER=1]
1007
1008      common clock enable
1009
1010  IOCF    CCLK_ENABLE_0%[SLOT=4, REGISTER=3, BIT=6]
1011
1012      A/D update period
1013
1014  IOCF    UPDATE_TIME_A%[SLOT=4, REGISTER=7]
1015  IOCF    UPDATE_TIME_1%[SLOT=4, REGISTER=8]
1016
1017      input filters
1018
1019  IOCF    INPUT_0_FILTER%[SLOT=4, REGISTER=9]
1020  IOCF    INPUT_1_FILTER%[SLOT=4, REGISTER=10]
1021
1022      Place any additional configuration statements here
1023
1024  END
```

Sample Configuration Task Defining Interrupts

The following is an example of a configuration task for an input module defining interrupts:

```
1000
1001      analog input
1002
1003  IOCF    ANALOG_INPUT_0%[SLOT=4, REGISTER=0]
1004  IOCF    ANALOG_INPUT_1%[SLOT=4, REGISTER=1]
1005
1006      interrupt status & control registers (used by the use of groups)
1007
1008  IOCF    ISCR_CHANNEL_0%[SLOT=4, REGISTER=5]
1009  IOCF    ISCR_CHANNEL_1%[SLOT=4, REGISTER=6]
1010
1011      common clock enable
1012
1013  IOCF    CCLK_ENABLE_0%[SLOT=4, REGISTER=3, BIT=6]
1014
1015      A/D update periods
1016
1017  IOCF    UPDATE_TIME_A%[SLOT=4, REGISTER=7]
1018  IOCF    UPDATE_TIME_1%[SLOT=4, REGISTER=8]
1019
1020      input filters
1021
1022  IOCF    INPUT_0_FILTER%[SLOT=4, REGISTER=9]
1023  IOCF    INPUT_1_FILTER%[SLOT=4, REGISTER=10]
1024
1025      Place any additional configuration statements here
1026
1027  END
```

This sample configuration defines all of the information most commonly used on the module. Omit from your program any definitions you do not need to use.

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